

**WITNESS STATEMENT**

Criminal Procedure Rules, r27.2; Criminal Justice Act 1967, s.9; Magistrates' Courts Act 1980, s.5b

Statement of: WEGEN, IRENE

Age if under 18: OVER 18 (if over 18 insert 'over 18')

Occupation: PRODUCTION CO ORDINATOR

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This statement (consisting of 3 page(s) each signed by me) is true to the best of my knowledge and belief and I make it knowing that, if it is tendered in evidence, I shall be liable to prosecution if I have wilfully stated in it anything which I know to be false, or do not believe to be true.

Signature: IRENE WEGEN

Date: 29/03/2018

Tick if witness evidence is visually recorded ☐ (supply witness details on rear)

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This statement is about my job role within Masterdor LTD.

I have been working for Masterdor for around 12 years. When I started it was called LB Plastics, and I worked from Spring factory in Ambergate. My job role was machine operating. I would push a button, the machine would come down and make a dip in a gem cleat, and that was my role.

After that I came to Derby to do packing. After that I moved to the window fabrication line. I then moved on to the windows and frames, where you would need to clean all the glass and frame before going down the line. After that I moved over to Masterdor on the production line. I worked on the timber door frames. I would mask up all the areas of the door that didn't need painting. When it came back we would take all the masking tape off and place the thresholds on the bottom of the door. That was the same for fire doors. But PVC needed metal brackets on their fire doors.

Finally I moved to my current post as a production co-ordinator. My day to day role is to print off labels and paper work for the day, also pushing jobs forward.

I believe I moved over to Masterdor around 4 years ago. I believe between 2011-2013 I was working in the windows and frames, and helping out on the production line before moving over permanently. I have

Signature: Irene WEGEN  
2019

Signature witnessed by:

on occasion glazed the timber doors, but that was a long time ago, and I have never touched glazing on the foam filled doors. I believe all glazing is done in the factory. Manse Masterdor had a double glazed unit in Ambergate. There were two separate buildings next to each other. One was the glass line, and one was window fabrication. In relation to the fire doors, they are made in the production line along with all the other doors.

When I worked on the double glazed units, the glass units were bought in, I don't know where from. They were cut down to size on the glass line. Then we would assemble them on the press. The two pieces of glass were put together elsewhere on the line. The aperture which was cut out for the double glazing, we would put what we called liquorish inside the aperture. Then we would put fire tape to the side of the liquorish, which come in long strips. We would then put the compression strip and intumescent strips with the glass unit onto the clamp and into the door. The only change I remember is when we stopped using the liquorish and just used the compression strips there instead. Everything else stayed the same. I don't know why it changed. We had a bit of in house training for fire protection components. We had a days training when the intumescent changed from strips to a roll. We also had training about what it all does, but I don't remember it all now. I know the intumescent swells if hot. Although I never did it, whilst packing I noticed there was intumescent in the aperture of the door. There are quality control inspectors and a manager, who spot check the doors for quality control and assurance.

I was shown a poster of a door label. I recognise it but I don't believe these ones are used any more. I have indicated on the drawing what I recognise and understand from the label. I exhibit the poster as IRW/01. These along with the door number on the bottom of the door mean we should be able to trace all doors. I can log on to the computer and go back as far as 2017. I haven't tried further so I don't know how far back the system goes. There are also notes of the questions I was asked. I exhibit these as IRW/02. I believe some question I don't know the answer to, my manager Pete WHITTON will be able to assist with.

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2019

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