OPUS 2 INTERNATIONAL

Grenfell Tower Inquiry

Day 67

November 9, 2020

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1	Monday, 9 November 2020	1
2	(10.00 am)	2
3	SIR MARTIN MOORE-BICK: Good morning, everyone. Welcome to	3
4	today's hearing. Today we're going to hear further	4
5	opening statements, beginning with counsel for some of	5
6	the bereaved, survivors and residents.	6
7	So I'm going to ask, without further ado, to hear	7
8	from Mr Stein on behalf of his clients. Or is it	8
9	Mr Williamson going first?	9
10	MR WILLIAMSON: Mr Williamson, please, if I may.	10
11	SIR MARTIN MOORE-BICK: Yes, of course. I'm sorry,	11
12	Mr Williamson, I had both you and Mr Stein down on my	12
13	running order and his name happened to come first, but	13
14	I'm very happy that we should hear from you.	14
15	MR WILLIAMSON: I thank you, sir. That's the alphabetical	15
16	discrimination which those with W surnames always	16
17	suffer, I'm afraid. Such is life.	17
18	SIR MARTIN MOORE-BICK: I'm afraid you're right.	18
19	Opening statement on behalf of BSRs Team 2 by MR WILLIAMSON	19
20	MR WILLIAMSON: Good morning, sir, Ms Istephan and Mr Akbor.	20
21	In these oral submissions, I will be dealing broadly	21
22	speaking with what went wrong with the production,	22
23	marketing, testing and certification of the relevant	23
24	products, and Mr Stein will discuss the broader context.	24
25	The fundamental issue for Module 2 is how unsafe and	25
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times they concentrated on the route to market, not the route to safety.

As early as 2004, Arconic were well aware that their Reynobond PE cassette product had failed a CSTB test.

Could I please have up {ARC00000536/7}, please. One sees there the report that at 630 seconds there was ignition inside the cassette, by 700 seconds there was large ignition, and that the tests were stopped after 850 seconds, with the results not being usable. It should be noted that this cassette product should be contrasted with the riveted Reynobond PE product, which did achieve Euro class B.

Thank you, that's all I need with that document. Two years after that, Kingspan began to market their K15 product. However, their test experience was as disastrous as Arconic's. A 2008 test reported as follows, and that's {KIN00020713/3}, please. One sees there the report that the phenolic was burning on its own steam, that the BRE had to extinguish the test early because it was endangering setting fire to the laboratory, it burnt very ferociously and gave the top cavity barrier a serious hammering, and there was a slim chance that it may have held up long enough for the crib to start burning down and that this test would have been successful.

dangerous products came to be used by those concerned with the Grenfell Tower refurbishment. The evidence of how dangerous those combustible cladding materials were is irresistible. Indeed, since the fire at Grenfell, we continue to see images of buildings engulfed in flames, such as the November 2019 fire which overwhelmed The Cube, a hall of residence at Bolton University.

Any assertion that such products could ever have been appropriate for use at Grenfell must be scrutinised against the weight of the evidence. This reveals an industry in which Arconic, Celotex and Kingspan were content to push hazardous products into the marketplace and sought to market them dishonestly. These products should have been safe, they should have been tested and certified rigorously, and they should have been marketed in an honest and transparent fashion. None of that happened. The testing and certifying bodies, such as the BRE and the BBA, were quite happy to go along with this process.

The marketplace was itself a place of astounding ignorance. In particular, many of those involved did not seem to know or care what was meant by terms such as "limited combustibility" or "class 0". The manufacturers were of course only too happy to exploit this ignorance for their own commercial gain. At all

Thank you for that.

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Despite this, Kingspan managed to persuade the LABC to issue a document signifying its approval of K15 Kooltherm in March 2008. However, it should be noted that this approval was, read carefully, limited in its ambit, stating that, when used as part of an overall wall construction in line with the above and reflecting the standards set out below, Kooltherm K15 can be deemed acceptable as the insulation element of the system, subject to any limits set out or referred to within the certificate. Kingspan were delighted with this certification, and decided to stop testing. What mattered was not safe products or thorough certification, but getting ahead of their rivals in the marketplace.

Could I please have up {KIN00005382}. That's an internal report by Mr Heath of Kingspan, where he notes that, following the success of achieving the LABC accreditation, K15 could now be installed above 18 metres, but they should cease further tests, and that they were now putting pressure on what was described as "other component suppliers" of this method of construction, that is to say their rivals in the field.

Thank you for that. That can go down now.

Those other component suppliers were up to the same

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tricks and pulling the wool over the eyes of their supposed guardians in the same way. Arconic had approached the BBA in 2007 to obtain a certificate for its Reynobond product, providing only the riveted system test report at Euro class B. In failing to disclose the cassette system test report, Arconic set out to mislead the BBA. This led to the 2008 BBA certificate stating that a "standard sample of the product" achieved Euro class B and that the product might be regarded as having a class 0 surface. This classification was based upon the BBA mistakenly equating the Euro norm with the British national class 0, in circumstances where Arconic submitted no test reports at all to prove that Reynobond PE achieved this class.

Arconic were well aware that this certificate should never have been issued. Mr Wehrle knew the 2004 test on Reynobond PE cassette was not a rogue result but reflected the product's fire performance. In an internal email in March 2010, he commented -- and could I please have up {MET00064988/125}. One sees there Mr Wehrle saying that Larson had based themselves on the cassette tests. He said:

"Contrariwise to what might be expected, the above type of test is much less favourable for the composite than for riveted products.

"And Reynobond PE in cassette form doesn't obtain level 'B' either!

"Having said that, this shortfall in relation to this standard is something that we have to keep as VERY CONFIDENTIAL!!!!"

Thank you.

Arconic persisted in this deception for the next decade, covering the period in which its products were specified for and used at Grenfell. For example, in a 2016 internal email, Mr Remy emailed Mr Wehrle:

"I really feel like I'm dealing with something that's not clear cut. They're coming to do a review and I'm informing them that what they're coming to review has been completely modified without them knowing anything about it."

To which Wehrle responded:

"We'll talk about the situation before distribution in order to alleviate this bad impression for you [smiley face]."

Arconic's abuse of the testing and certification regime extended beyond their conduct with the BBA. They manipulated the testing regime to obtain high classifications for their products, prioritising sales over safety.

Moreover, Arconic were well aware that their product

was dangerous -- their own word -- on high-rise buildings. In July 2009, Wehrle emailed Arconic management regarding a high-rise fire which had occurred in Bucharest. Flames had spread along the façade made up of ACM PE panels. He said:

"Here are some pictures to show you how dangerous PE can be when it comes to architecture."

Mr Scheidecker, then marketing and sales director, commented it was clear it was ACM in PE.

Likewise, in 2016, just 18 months before the Grenfell fire, Wehrle emailed the French sales team about a news story to say:

"We were very lucky ... The Wolleck Tower [where a fire had occurred] is in Reynobond PE 10 metres from a fire ... fortunately, the wind didn't change direction, but ... we really need to stop proposing PE in architecture! We are in the 'know', and I think it is up to us to be proactive ... AT LAST."

Selling the product was all that mattered to Arconic, and they were more than happy to mislead their customers. Information was only to be supplied in a selective form, and then only to customers who specifically pressed for it. For example, in July 2010, Wehrle assured a customer that he could rely on the European certificate for the Reynobond PE riveted

system, class B at that time, as applicable to the cassette system also, because the riveted system performed worse than the cassette system in terms of fire performance. Wehrle was clearly lying about the fire performance of the Reynobond PE cassettes.

In 2013, an internal Arconic email stated that:

"After talking with Claude [Wehrle], we ... agreed that we must not write anything relating to fire regulations which has not been validated or issued by [Arconic] technical [department].

"Why that? After showing ... documents that they sent to specifiers and customers ... [Wehrle] advised me not to do the same since these docs involve too much our responsibility on a 'touchy' subject.

"So I pass this info to the whole French sales dream team so as to avoid potential mistakes!"

What might those potential mistakes have been? Well, again, Arconic knew internally that something was very wrong, but certainly did not let that knowledge escape from their company. Only a month after this internal email, Ms French, Arconic's UK sales manager, informed her colleagues -- could I please have up {MET00053158_P10/153}. She told them:

"Just to make you aware I sent this link over to Claude W [Wehrle] last week concerning a BBC report

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1 covering a fire in UAE using ACM. 2 "Richard Geater - Alucobond Rep in the UK is 3 emailing all fabricators explaining that Alucobond is 4 now using a fire core only as [standard]." 5 The attached email {MET00053158_P10/153} from 6 Mr Geater dealt in graphic terms with the situation in 7 the UAE, and said that: 8 "The trouble is that the cladding system here in 9 particular but all over in general, using PE, is like 10 a chimney which transports the fire from bottom to top 10 11 or vice versa within shortest time ... 11 12 "... We have taken random samples and done a live 12 13 13 test in Bangkok in front of architects, they almost 14 14 fainted. Indeed, this panel is a whole cheat and burns 15 15 fiercely." 16 16 Thank you. 17 Ms French, however, was at pains to reassure 17 18 Arconic's UK customers that there was nothing to worry 18 19 19 about, telling them soothingly in May 2013 -- and could 20 I please have up {CEP00049717}, she told them: 20 21 21 "As you may be aware there had been some reports via 22 22 BBC concerning a fire on a building in UAE regarding 23 23 24 24 "As a business we are aware of this report and our 25 25 technical team are following the details, but in the 1 meantime I wanted to add some thoughts that may help if 2 you get questions ... 3 "Regarding the supply of Reynobond in the UK, as you 4 know we supply both PE and FR core and can control and 5 understand what core is being used in all projects due 6 to the controlled supply route we have. By only 7 supplying Reynobond to a very small group of Approved 8 Fabricators and working very closely with them on all 9 projects we are able to follow what type of project is 10 being designed/developed and then offer the right 10 11 11 Reynobond specification including the core. 12 "At this stage we will continue to offer both PE & 12 13 13 FR core ..." 14 14 Arconic, however, were well aware of the distinction 15 15 in performance between Reynobond PE and FR and their 16 16 suitability, or lack of it, for high-rise buildings. 17 In October 2015, for example, Wehrle replied to 17 18 photos shared with him by a colleague of the aftermath 18 19 of a fire at a building in China with FR panelling. He 19 20 20 21 "FR showed a very good behaviour. In PE, the fire 21 22 22 would have spread over the entire height of the tower, 23 23 while in this case only the area near the fire is

should be used at Grenfell. In fact, in these negotiations, she appears not to have discussed the core of the product at all. Nor did Arconic change its policy of selling Reynobond PE for high-rise architectural applications except in countries where the regulatory regime required it . Arconic therefore exploited weaknesses in national regulations to continue selling products for applications it knew would be dangerous. Thus the minutes of a meeting in 2011 between Wehrle and representatives of a company called 3A record:

"For the moment, even if we know that PE material in cassette has a bad behaviour exposed to fire, we can still work with national regulations who are not as restrictive ."

In 2013, Celotex decided that they wished to sell their products into this market. They also were well aware of the fire safety problems to which this would give rise above 18 metres, and as to the weakness of the testing and certification system. In November 2013, Mr Roper sent an internal email outlining a possible strategy, and could I please have up {CEL00000716}.

He asked:

"... do we take the view that our product realistically shouldn't be used behind most cladding

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panels because in the event of a fire it would burn?

"What [Kingspan] have done extremely well is say very little but build confidence if challenged by having fire barrier manufacturers showing tests with K15, achieve BBA validation and subsequently gain LABC approval. There is always the chance they do have the piece of paper in the top drawer from somebody that states for use with any system but I doubt it ."

Thank you.

These companies therefore both competed with each other, but also built upon what others were doing. Where Kingspan led, others followed. Indeed, Celotex emulated Kingspan assiduously when it came to testing and marketing their product.

In February 2014, the first BS 8414 test was carried out for the Celotex product, as to which Mr Clark of the BRE comments in his witness statement that the test was terminated early due to excessive flaming and flame spread. As such, the test was terminated on the grounds of safety.

In May 2014, Celotex managed to secure a pass on a second BS 8414 test, and the way ahead was clear: to sell their product into an unsuspecting market. According to the Celotex witness evidence, a 6-millimetre magnesium oxide board was placed behind

affected. Long Live FR [smiley face]."

Despite this, Ms French never proposed that FR

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2	a 12-millimetre thick layer of the cladding. In
3	a chilling PowerPoint presentation entitled "Above
4	18 metres", in May 2014, the results of the BS 8414 test
5	and re-test of FR5000 were recorded, together with what
6	was said to be market research which had been carried
7	out, showing that nobody understood the test
8	requirements, architects asked if it could be used above
9	18 metres, to which the answer was going to be yes, and
10	that building control had hugely differing levels of
11	understanding of the subject.
12	Shortly after this, Celotex issued their datasheet
13	for RS5000, which asserted that, with this product, you
14	were specifying an insulation board that, and could
15	I please have up CEL000
16	SIR MARTIN MOORE-BICK: Mr Williamson, I'm sorry to say we
17	have lost your sound. Oh, we have lost you altogether
18	now. I will suggest that we pause there until we can
19	resume on the usual footing.
20	MR WILLIAMSON: Sir, I'm here.
21	SIR MARTIN MOORE-BICK: Oh, good. Now, you had just
22	MR WILLIAMSON: I was just about to take you to document
23	SIR MARTIN MOORE-BICK: RS5000.
24	MR WILLIAMSON: Exactly right.
25	SIR MARTIN MOORE-BICK: We have got you back, so would you
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the cladding, and this was used in conjunction with

January 2015, in response to a query from Mr Anketell-Jones, Mr Roome of Celotex advised that he had attached the 12-page BS 8414 report showing the build-up and components used, and he had also attached a datasheet confirming the product as having a BS 476 test, which gave it a class 0 performance, in addition to the BS 8414 test. However, if the full 32-page BS 8414 test report had been supplied, this would have revealed worrying images of extensive charring and fire damage, as well as the extra layer of magnesium oxide that had been employed.

Nobody should have been surprised at the extensive flaming, charring and fire damage from these insulation products. Both the Celotex RS5000 and the Kingspan K15 were rigid foam products whose liquid flammable components were changed into a rigid foam by the use of a blowing agent which was itself extremely flammable, pentane.

At this same time, and while Grenfell was being designed and built, Arconic were likewise cynically aware that their products were highly dangerous. Thus, Wehrle advised his colleagues in the summer of 2015 that his opinion was that:

"... PE is DANGEROUS on façades, and everything should be transferred to FR [fire resistant] as a matter

like to pick it up there. MR WILLIAMSON: Yes, indeed. I'm sorry about that, sir. SIR MARTIN MOORE-BICK: Thank you very much. MR WILLIAMSON: So the document is {CEL00000411}, which recorded that this was the first PIR insulation board to successfully test to 8414, to meet the criteria set out in BR 135, and therefore is acceptable for use in buildings above 18 metres, and was also said to have class 0 performance throughout the entire product.

Thank you.

There was no suggestion in this document of the failed test or of any of the other uncertainties of which Celotex were well aware. Moreover, the assertion of class 0 fire performance throughout the entire product was itself misleading, as it was not class 0 throughout, since class 0 only related to the spread of fire on the surface.

Furthermore, the standard for insulation in a building above 18 metres was higher than class 0; it was limited combustibility. Celotex were well aware of the confusion within the industry between class 0 and limited combustibility, and used it to their advantage.

This was consistent with the approach which Celotex took to the market in general, and in their dealings with Harley relating to Grenfell in particular. In

of urgency. The NFP92 standard should have been discontinued over 10 years ago! This Opinion is technical and anti-commercial, it seems."

These three companies -- Arconic, Celotex and Kingspan -- were in fierce competition, but also learned deadly tricks from one another. Their products were dangerous. Tests and testing and certifying bodies were seen as something to be gained and got round, not engaged with honestly. Once successful results were obtained, by fair means or foul, any failed tests or contrary data were ruthlessly suppressed. Then the products were marketed hard and misleadingly. The fact that the industry was ignorant of many of the issues relating to terms such as "class 0" and "limited combustibility" was both known and exploited.

Arconic, Celotex and Kingspan were the principal wrongdoers, but they operated in a very murky world. Other corporate bodies were also at fault. In particular, Simco knew that the rig it was instructed to build for the 2014 BS 8414 test differed significantly from the drawings. They were, therefore, providing practical assistance to Celotex in manipulating the test.

Siderise knew its client, Harley, had recently carried out the defective installation of firestopping

products at Waylands House. It then supplied cavity barriers to Harley for use on Grenfell in 2015.

Siderise failed to ensure that no similar issues occurred with the installation of its products there.

SIG supplied RS5000 and some K15 for Grenfell, even

though they seemed to have had major doubts internally as to the safety of these products. Indeed, Mr Stearne of SIG observed in an email to Celotex in April 2015:

"Never has the expression 'smoke and mirrors' been more appropriate. I think I'll adopt a version of caveat emptor and if specifically challenged use the rock fibre options. If I'm not challenged it will be RS5000".

Panel Systems Limited supplied glazing and infill panels which contributed significantly to the tragic events of the Grenfell fire. They failed to pay any attention to the suitability, or lack of it, of their class E rated products.

I turn now to the testing and certifying bodies who had very important responsibilities, not merely to the industry but also to society at large.

They should have been rigorously independent. Their testing needed to be thorough and exacting. The results of their tests should have been open to full public scrutiny, and the testing bodies ought always to have

kept themselves suitably distant from those who sought their services.

In fact, the BRE, the BBA, and others signally failed to discharge these responsibilities adequately. They were far too close to their customers. Testing was inadequate and certification haphazard.

It is not as if they were unaware of the risks . Indeed, in May 2013, at a crucial point in the development of the Grenfell design, the BRE circulated a newsletter with the headline:

"The latest high profile fire in the UAE has reaffirmed the need for properly approved, installed and maintained cladding systems in high-rise buildings."

By their failures, the testing and certification bodies contributed significantly to the Grenfell disaster.

In January 2008, the BBA issued its certificate 08/4510 for Reynobond ACM. This provided, in effect, a Kitemark for Arconic's product, but it was a deeply misleading document.

Crucially, the BBA did not consider the fact that the tests were carried out on two types of cores used in the ACM cladding and their differing smoke production when reacting with fire. The BBA also failed to identify whether the fixing system used was riveted or

cassette.

Moreover, although, as the BBA were aware, Reynobond ACM panels came in at what was described as an almost unlimited diversity of surfaces and with an extensive selection of colours and gloss levels, the 2008 certificate contained only the following note:

"These performances may not be achieved by other colours of the product and the designations of a particular colour should be confirmed by test or assessment in accordance with Approved Document B."

This note was clearly inadequate to alert potential customers to the fact that, for versions of the product with other colours, the reassurance apparently offered by the certificate was meaningless.

It was not only Arconic who benefitted from the BBA's benevolence. Later that same year, the BBA issued its certificate 08/4582 for Kingspan's Kooltherm K15, which stated at section 7, "Behaviour in relation to fire":

"This product is classified as class 0 or low risk as defined in the documents supporting the national Building Regulations. The product may therefore be used in accordance with the provisions of Approved Document B."

This same section 7 also stated that the tested

system included 60 millimetres thick board "mechanically fixed to a non-combustible substrate". This substrate was in fact a masonry wall. Kingspan had insisted that the certificate refer to non-combustible substrate so that it could make the claim that K15 could be used with any non-combustible substrate and not just a masonry wall. Crucially, the certificate did not state anywhere that the classification was limited to the specific system tested.

Kingspan then ruthlessly exploited the BBA certificate in order to obtain an LABC certificate in 2009 from Herefordshire building control. This asserted in relation to requirement B4, "External fire spread", that:

"Since K15 can be considered a material of limited combustibility, it is suitable for use in all situations shown on Diagram 40 of Approved Document B, including those parts of a building more than 18 metres above the ground."

Kingspan were internally quite brazen about the methods employed to persuade Mr Jones of HBC -- and could I please have up {KIN00020714} -- and we see them referring to being very convincing when they need to be, throwing "every bit of fire data we could at him", that's Mr Jones:

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1	" we probably blocked his server, in the end	1	backwards to help the manufacturers get positive
2	I think the LABC convinced themselves Kooltherm is the	2	results . Thus, in July 2014, Mr Howard of the BF
3	best thing since sliced bread. We didn't even have to	3	emailed Kingspan in the following terms:
4	get any real ale down.him!"	4	"We need to work out what we need to test . T
5	Real ale or not, the result for Kingspan was	5	critical decision will be what is on the front fac
6	spectacular, and they were suitably jubilant at having a	6	the system. Do we go with the assumption that it
7	certification which misleadingly conflated class 0 with	7	panel system used in the 8414 test? If I have the
8	limited combustibility.	8	correct, have you a datasheet with any reaction to
9	Later in that same email chain, they noted that	9	info for that panel?"
10	there was:	10	The testers and certifiers were also remarkal
11	"GREAT NEWS!	11	unconcerned about what the companies they were s
12	"The highlight of this Certificate and supporting	12	to be regulating were producing and developing.
13	documentation is the Requirement under B4 of AD B	13	the second review of its certificate , the BBA req
14	'Since K15 can be considered a material of limited	14	certification on at least 12 occasions that there
15	combustibility, it is suitable in all situations shown	15	been no changes in the design, specification, con
16	on Diagram 40 of Approved Document B Volume 2, including	16	use, or other details that would invalidate the
17	those parts of a building more than 18m above	17	certificate . No response was provided by Arconic
18	ground'	18	the BBA took no action.
19	"K15 remains the only insulation board that has	19	They should have done so. In failing to discl
20	successfully met the requirements of the BBA and LABC	20	information, despite numerous opportunities to do
21	System Approval."	21	Arconic knowingly breached its contractual obligat
22	The successes of Kingspan in certification did not	22	notify the BBA immediately of any new or addition
23	occur by accident and they did not happen without the	23	information concerning the product or its suitabil
24	collusion of the certifying bodies. These bodies were	24	The Reynobond PE cassette panel was eventually re-
25	seemingly aware that they were being played by the	25	under the European Standard, achieving class $ E $ in
	21		23
1	manufacturers but appeared powerless to do anything	1	2014 and 2015. None of these test results was dis
2	about it.	2	to the BBA.
3	For example, in 2010, Mr Meredith of Kingspan	3	Moreover, in January 2014, riveted Reynobond
4	approached the BRE with the intimation that he had two	4	classified Euro class E and then consistently cla
5	new insulation products which he wished to test in	5	Euro class C. None of these results were disclose
6	BS 8414. He commented:	6	the BBA either. Thus, from January 2014, the
7	"Potentially I would like two official tests.	7	BBA certificate statement that Reynobond PE achi
8	However it may also be two indicatives . This depends on	8	Euro class B was untrue for both cassette and rive
9	costs."	9	products.
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ıly 2014, Mr Howard of the BRE the following terms: out what we need to test. The ll be what is on the front face of

o with the assumption that it is the the 8414 test? If I have this datasheet with any reaction to fire

certifiers were also remarkably hat the companies they were supposed re producing and developing. During its certificate, the BBA requested east 12 occasions that there had e design, specification, context of that would invalidate the ponse was provided by Arconic, and

done so. In failing to disclose numerous opportunities to do so, eached its contractual obligation to diately of any new or additional ng the product or its suitability . ssette panel was eventually re-tested tandard, achieving class E in 2011,

of these test results was disclosed

uary 2014, riveted Reynobond PE was E and then consistently classified of these results were disclosed to s, from January 2014, the ement that Reynobond PE achieved rue for both cassette and riveted

Why were the certifiers so indulgent and so unconcerned? A desire not to bite the hand that fed them may well have been an important factor, and we think that that will be a matter to be investigated carefully in the evidence.

Strikingly, after the Grenfell fire, the BBA at last recognised the significance of the difference between the riveted and cassette Arconic systems and their fire performance. They apparently discovered this via an approach from a journalist who had been himself prompted by a whistleblower. However, even in these circumstances, and even given the appalling loss of life which had occurred, the BBA seemed most concerned to protect its own commercial interests, with an internal email in April 2018, almost a year after the fire, recording as follows:

Moreover, the testers and certifiers bent over

As to which Mr Baker of the BRE observed internally:

"If we do indicatives how would this be reported?

Just reading between the lines of Ivor's email it seems

as though he would try to pass off indicatives as being

widespread confusion in the industry about class 0,

often incorrectly referred to as "class O". Thus, the

LABC's David Ewing emailed Celotex in January 2014 to

"Essentially as the board is described as Class 0,

it can be termed a 'material of limited combustibility'

and so in terms of the relevant parts of Doc B it is

suitable for use within the wall construction even at

Nor did the certifying bodies shine any light on the

full tests or am I just being a cynic!"

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say:

heights over 18m."

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"Whilst the facts are fairly straightforward, the handling has not been. We have a contractual position with all our clients, including Arconic, in which information is confidential. It has taken considerable effort to persuade our lawyers that this was a case where the BBA had to speak up. Imagine how the BBC would have responded if the BBA had declined to comment on whether we were told or not."

What all this shows is that the Inquiry, in Module 2, will need to undertake an unsparing investigation into the toxic and incestuous culture and practices of this industry. How did it come about that unsafe products were manufactured, marketed and sold? How did the testing and certifying bodies allow this to happen?

As regards the investigation which is required in Module 2, the bereaved, survivors and residents are grateful that the Inquiry has provided an interactive platform for these openings, which we're all now using. However, they have felt somewhat marginalised since the hearings resumed in July as mere spectators on YouTube. They trust, therefore, that the panel will continue to offer these platform facilities once the oral evidence starts, so that the BSRs and their lawyers can feel that they are fully integrated into the process of this

Inquiry.

Moreover, despite their protestations to the contrary, the consumers of these products, supposedly specialists in their own right, cannot be exonerated in any way. Why was there so much ignorance amongst those involved at Grenfell as to such concepts as class 0/0, and limited combustibility? Why did they not ask searching questions of the likes of Arconic, Celotex and Kingspan? Why did they specify and use dangerous materials?

It is important to appreciate that the findings of responsibility which the Inquiry must make are not on an either/or basis. Very many parties are to blame for this disaster, but the mendacity of the manufacturers and the gullibility or worse of the testing and certifying bodies do not in any way exculpate Rydon, Studio E, Harley and others for their part in this tragedy.

Finally, I should say something about the stance which the parties under the spotlight in Module 2 are taking.

In his opening statement on 27 January of this year, Mr Millett QC observed that he had invited the core participants not to indulge in a merry-go-round of buck-passing, but that regrettably that invitation had

not been accepted, save for RBKC. The same is true once more in the opening submissions presented for this module.

Three things stand out from those submissions.

The first is that, once again, the corporate participants have decided to devote their extensive resources to blaming others for this tragedy. Thus Arconic assert that it "was the responsibility of others to decide whether or not to choose their product for a particular project, how to specify and utilise that product in the construction or refurbishment of Grenfell". Celotex unctuously and unnecessarily assure us that it is "not a building designer, it does not install exterior installation on buildings and did not do so at Grenfell Tower, nor does Celotex manufacture, supply or install cladding systems".

Secondly, such admissions as have been made are very limited and highly qualified. For instance, Kingspan accepting in relation to product marketing only that "certain statements made in K15 product literature and advice provided to customers were not sufficiently clear or emphatic in explaining the limitations of the BS 8414 testing undertaken".

Finally, those opening submissions are couched in very general terms and do not engage in the detail of

the widespread and persistent wrongdoing in which Arconic, Celotex and Kingspan engaged, and which the BRE and the BBA failed to deal with adequately or at all.

With those observations, I now hand over to Mr Stein QC, who will be delivering the balance of the opening submissions on behalf of Team 2.

Thank you very much.

SIR MARTIN MOORE-BICK: Thank you very much, Mr Williamson.

I'll now invite Mr Stein to pick up where you have left off.

Yes, Mr Stein.

Opening statement on behalf of BSRs Team 2 by MR STEIN MR STEIN: Good morning, sir. Good morning, Ms Istephan, and Mr Akbor.

What has already been said by Mr Williamson QC and others has demonstrated that, in hearing the evidence within Module 2, sir, you and the panel may well come to the conclusion that the manufacturers, Arconic, Kingspan and Celotex, are little more than crooks and killers .

These companies knew their materials were dangerous to life. They knew their materials would burn with lethal speed. Yet they marketed their products into an uncaring and underregulated building industry, which spread them around residential buildings like a disease.

Just as Arconic hid behind false and outdated data,

so we hear that some of Arconic's key witnesses are hiding behind the French Blocking Statute. If Arconic truly has nothing to fear, then that obstacle can be overcome.

These Arconic witnesses are vital, and we echo

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These Arconic witnesses are vital, and we echo Mr Millett QC's words last Thursday when he said, "Do the right thing". We suggest they should be fearless, and they should come forward and tell our clients the truth.

One of the truths identified by Dame Judith Hackitt in her report was identified as a race to the bottom in the building industry, but Dame Judith did not have the evidence which we now have within this Inquiry, which shows how far companies like Celotex were going to spread around their combustible materials.

The product training presentation by Celotex's Jonathan Roome -- if we can please have it on the screen at the following reference: {CEL00001097} -- makes this point clear. As we see here, this document is dated 30 April 2015, and describes itself as RS5000 product training.

If we then please go to page 18 {CEL00001097/18} of this document, we will see how this matter is then being dealt with.

This is training that's being delivered to the

southern regional meeting within Celotex, located in Maidenhead. What we have here is the way that matters are being described, therefore, internally within the company as the best way to promote their products.

 $^{"}$ I see the market for RS5000 being split into three defined potential customer tiers."

Helpfully, in terms of this presentation, there is then a colour description used on the face of the next few pages, which assists us in understanding, and no doubt those that were going to sell these products into the market.

The first one, please, at page 19 {CEL00001097/19}. Red. Red is "No Use"; in other words, no-go for Celotex combustible materials, as this is a description of the part of the market where it cannot be sold.

Page 20 {CEL00001097/20}, the next page, please. Thank you. 20 is in yellow. Now, this particular slide demonstrates the part of the market where some of the combustible materials can be sold.

Next page, please, 21 {CEL00001097/21}. Green. Green for "Go, go, go". This is where combustible materials can be sold. "This is where we can make our money," says Mr Roome, "We can target buildings, as you will see from the middle part, where the 18 metres restriction on combustible materials does not cause

an issue". And, in the middle of that page, under "Reason", the third bullet point, where builders are "Not aware of 18m restriction", or where the contractors have "Always used 'Combustible' ... materials".

Thank you, we can take the document down now, please.

Celotex were not alone. This marketing strategy was little different from that employed by Arconic and Kingspan. So we can ignore the clever and well worked out oral submissions made on behalf of the manufacturers. These manufacturers knew that the regulations were poor, and they used that fact.

But, in the end, it is the combination of the Module 2 companies and those we have considered in Module 1 which are responsible for creating the perfect storm that stole the lives of 72 people and destroyed the lives of countless others. We must not forget that.

The Module 1 evidence shows Rydon and the TMO rigged the tender in Rydon's favour to make dangerous cost savings. This evidence appears unassailable and fraudulent. The police, we suggest, should be examining the documentary evidence and instituting prosecutions in this regard as soon as possible. There is no reason, and there is no excuse for any delay.

Let me pause briefly to note that

the Attorney General's undertaking does not provide any restriction on the use of oral evidence within disciplinary proceedings.

We suggest that the Royal Institute of British Architects, RIBA, should review the architects' testimony from Module 1 to consider whether the documentary and oral evidence which demonstrated a failure of professionalism and supervision can be considered by them and should be considered by them to see what regulatory and disciplinary actions can be taken.

I turn now to the system of testing, certification and control.

We say that the system was weak and ineffectual. The primary agencies of regulation had been captured by the manufacturers and become little more than outsourced research and development departments for the cladding and insulation industries. The failure of regulation is so stark that, as said by Mr Hyett a few days ago, a root and branch investigation is required and changes must be made to these regulatory structures.

Change in this area does not come easily. It pays to remember that during the Lakanal House fire, the dead were three adults and three young children. One of the adults spent 40 minutes on the phone with 999

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responders, who urged her to stay in the flat . At the end of the call , the responder could no longer hear her breathing. Such events were to echo repeatedly in the Grenfell Tower fire .

If the Lakanal House fire did nothing to change industry, or to change the way that architects were trained, or to assist the fire services -- a point you noted, sir, in your Phase 1 report -- then we suggest that this Inquiry has the clearest of duty arising from its knowledge of the evidence to make its views known as soon as possible and without any unjustifiable delay.

It will be shown within Module 2, instead of reacting to the Lakanal House fire in a positive way by making changes, the manufacturers put themselves into positions where they sought to influence regulation in the worst possible way.

Within the system of regulation, the testing and certification bodies were highly regarded. For example, a certificate from the British Board of Agrément, the BBA, was widely believed to be a gold standard relied upon without question. In the words of the LABC registered details manual, a BBA certificate does provide absolute assurance and materials should not then be interrogated further.

The fact is that the public should have been

protected from these ruthless and criminal manufacturers by the bodies who are responsible for testing and certification. But the testing and certification bodies provided no such protection; instead, they reinforced the dangerous and dishonest culture within the industry.

Demonstrating how close the testing agency, the BRE, was to industry, Ivor Meredith of Kingspan emails Mr Philip Clark and Dr Sarah Colwell at the BRE on 9 January 2008, {KIN00003693/1}.

So you will there see the quote, which is that:

"Having cross referenced with previous tests it would seem there was more fire spread from the insulant (however please don't quote me on that) and the cavity barrier may have failed slightly. Your 'off the record' and 'on the record' comments may prove helpful."

Is it in any way acceptable for a body that is meant to be protecting people to be working in such a way that Kingspan feels able in open emails to refer to "off the record" and "on the record" comments?

You can take the quote down, please. Thank you.

But it gets worse. On 17 October 2014, BRE's

Stephen Howard emails Jonathan Roper and Debbie Berger at Celotex, referencing a conversation they had, and that was -- I'll read it rather than going to the quote:

"... regarding the content of the classification

reports and the level of technical detail they contained. We need to put a lot of info in but you don't want your competitors to see it. We have come up with a way of doing it."

 $\label{eq:total_section} It \ \ seems \ that \ Mr \ Howard \ at the \ BRE \ was \ working \ to \\ support \ Celotex \ \ as \ against \ \ its \ \ competitors.$

The evidence shows that the BRE regarded itself as a dependent business, $\{BRE00005769/105\}$. At page 105 we have the quote that states this:

"... Kingspan are getting very indignant about the delay. We have to get the report to them immediately if we are not to completely piss them off and [lose] their custom."

Turning now to emails from Jonathan Roper of Celotex to Phil Clark and others within the BRE.

We know that what is said $\,$ -- and please put it up on the screen, {CEL00010052/12}, thank you -- the relevant quote there states:

"Following the end of the test, Rob, Ian Cooper, Phil and I had a discussion whilst at the BRE testing centre. Phil said that he had 'seen worse fails' and suggested that Celotex might want to strengthen the outside of the test rig in order to counteract the cracking of the Marley Eternit panels."

Thank you, you can take that down from the screen.

These are not the actions of an independent and professional testing and certification body. These types of suggestions being made by a BRE employee show that the BRE was working to support manufacturers' financial goals in October 2013.

Mr Roper from Celotex cynically emailed
Stephen Howard, the BRE business group manager, in
relation to Kingspan products which were purporting to
be compliant with the BS 8414 test. I don't need to go
to these emails. I'll read out the relevant parts.

What Mr Howard is being told by Mr Roper from Celotex is this:

"We are aware that this product is used in buildings above 18 metres using a wide variety of construction. We are surprised that they [Kingspan] feel confident enough to allow their product to be used in buildings their fire test doesn't cover unless they have a report to say other."

So here we have Celotex trying to get information about a competitor, obviously seeking to gain a commercial advantage.

Now, instead of BRE's Mr Howard saying he and the BRE will -- "Thank you very much, we will look into this issue", he said instead, and I'll read the quote rather than going to it:

"If we have issued a test report on a system then the onus is on the building owner and building control to ensure that the system being installed is covered by a test report." In summary, therefore, Mr Howard at the BRE was told that products are being misused outside of the test limitation, and shrugs off responsibility by saying that the problem is not for the BRE, but for the building owner or building control. What does this all add up to? We suggest that the BS 8414 test had become a route to market rather than a route to safety.

We should remind ourselves of what happens to polyisocyanurate and polyurethane within the cladding and insulation under fire conditions.

"The contribution of each of the major products individually is sufficient to produce dense, toxic smoke within the flat and adjacent lobby within a few minutes. But in practice, the contributions from each burning item are summed as they penetrate into the flat, further increasing the concentrations of smoke and toxic gases."

What are these toxic gases? They are carbon monoxide and nitrogen dioxide and hydrogen cyanide ...

(Connection lost) ... well known and familiar to all, it's a killer, even in small quantities. SIR MARTIN MOORE-BICK: Mr Stein, I'm sorry, we have lost the sound from you. Now we have lost you as well, I'm afraid. So we will pause for a minute, while the connection is restored. MR STEIN: Sir, the feed seemed to have gone for a moment. Can you hear me now, sir? SIR MARTIN MOORE-BICK: We can hear you now, and you had just been making the point that hydrogen cyanide, one of the gases produced when these materials -- ah, I've lost you again. (Pause) Thank you. I think we'll just sit here for a moment patiently while we see if the connection can be restored. (Pause) MR STEIN: Sir, I think there were some technical difficulties there that have now kindly been sorted out by the Inquiry team. SIR MARTIN MOORE-BICK: Yes, you are back with us. We can hear you, I hope you can hear me.

the point where you were saying that hydrogen cyanide, one of the gases produced when these materials burn, is a killer .

4 MR STEIN: Sir, yes, I'm very grateful.

5~ SIR MARTIN MOORE-BICK: Right, so you pick it up from there.

MR STEIN: I will pick up from there.

By 2015, assessments to BR 135 were becoming very popular as a way of demonstrating compliance with the Building Regulations. They provided, therefore, a significant source of income for the BRE. On 20 April 2015, Tom Lennon, principal consultant at BRE Global, emails Stephen Howard regarding the assessments. Again, I won't put this up on the screen, I will simply read:

"... this will potentially be a huge source of income ... but could also be a huge liability if not managed properly."

Mr Howard responds stating:

"Agreed. I have both testing and assessments flying in from all directions at present. Plus each test we generate seems to spawn further openings."

We suggest that this demonstrates that there is a commercial reality behind the operation of the BRE. That commercial reality should not be present, we suggest, in an independent testing organisation.

In June 2012 the BRE prepared a report for Kingspan entitled "An assessment of the external wall system for the Riverlight project". This provided an opinion on whether the proposed external wall system complied with Approved Document B.

The proposed external wall system for this project included combustible materials, K15. The report highlighted that it expected the panel to fall away from the rig in a BS 8414 test. Again, I don't need to go to the document. What it states is:

"The low melting point of this type of framing normally leads to an early deformation and collapse of the system when exposed to fire. However although BR 135 requires that such a performance is recorded it is not part of the pass/fail performance criteria."

On its website, the BRE states that the BRE Trust is an independent charity dedicated to improving the built environment for the benefit of all . It is, though, we suggest, questionable whether the BRE was or is improving the building environment for all , or whether it was more simply improving the financial environment of a few.

The BRE's customers used the BRE as a research and development department. It had in effect become part of the marketing strategy for manufacturing companies to

SIR MARTIN MOORE-BICK: Just to remind you, we lost you at

MR STEIN: I can, sir, yes.

provide a veneer of respectability , instead of doing what it should have been doing, instead of acting as an impartial and independent guarantor of safety .

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"BBA certification is recognised throughout the construction industry as a symbol of quality and reassurance. It's the vital ingredient in the provision of assurance, quality and integrity to a plethora of stakeholders in the construction industry."

We suggest that the BBA as an organisation was beset by fundamental issues. Those issues compromised its ability to discharge its safety-critical function.

Those issues included a lack of independence arising from a fear of losing business, competing commercial interests, and a drive for cost efficiency over accuracy.

The BBA also permitted Arconic an extraordinary degree of control over the certification process.

Mr Albon, the chief scientific officer of the BBA, confirms Arconic requested the BBA to consider the riveted and cassette versions as different fixing systems rather than as separate products. It appears the BBA simply acceded to this, so rather than imposing its requirements on Arconic, the BBA allowed Arconic to

dictate that riveted and cassette versions of the cladding system should be considered different fixing systems rather than separate products.

Any form of regulatory control should include updating and checks on currency of testing and certificates, and once the BBA certificate was issued, it was then the BBA's duty to regularly review the subject of the certificate to ensure it remained regulation compliant.

Although the BBA states that ongoing validity of an agrément certificate is dependent on ongoing surveillance and certificate reviews being satisfactorily carried out, during a series of reviews over several years, Arconic failed to produce its marketing literature when requested by the BBA. Despite this persistent and deliberate failure to comply, the BBA failed to exercise its powers to withdraw and suspend certificates in the event of non-compliance.

Normal regulatory bodies, certification bodies, have a system of highlighting risk. Risk is normally a product of a variety of different issues that come to the attention of that body, and it means that, where risk is identified and where there are repeated failures by organisations which have dealings with a regulatory and certification body, then normally it means that

action is taken. Here that wasn't the case.

As a result of the inadequate review process in which the problem regarding cassettes was never fully investigated and realised, it was determined that the certificate remained valid, even though the only Reynobond 55 PE panel that had successfully obtained class B under EN 13501 was Reynobond PE 55 riveted, rather than PE generally, and Arconic had no EN 13501 test data demonstrating class B for Reynobond 55 PE cassette.

On at least 12 occasions the BBA requested written confirmation from Arconic that there be no changes in the design, specification, context of use or other details that would invalidate the certificate. This met with no response from Arconic and the BBA took no action. On the face of the document, the BBA certificates were misleading. The front page of the Reynobond certificate claimed class 0 for both FR and PE products.

But the abuse of the BBA certification process was not limited to Arconic. Major competitor Kingspan also manipulated this process to bring a product to market with a fire performance that did not conform to the information on the BBA certificate .

The BBA was meant to provide the highest standard of

certification, but the BBA, we suggest, was not an independent regulator. The relationship with manufacturers was not conducted at a proper distance, and the BBA relied upon manufacturers who wanted their products certified for income.

So the fact is that this Inquiry (inaudible) has the evidence from which it can make its views clear for Module 1, and as we go through Modules 2 and 3 later on, you will be shown the appalling state of this industry, which in turn should compel you, sir, and the panel to make your views known sooner rather than later.

Companies selling potentially dangerous products to the construction industry should be required to have a compliance officer to manage regulatory risk.

The testing and certification bodies such as the BRE, BBA, LABC and the oversight regulator, UKAS, must be overhauled to make sure their systems and tests are first rate and their operations entirely independent.

The BRE and the BBA should be placed under a legal obligation to disclose full details of tests undertaken, including any failings .

Let us turn to the Inquiry timetable set out in the letter dated 4 September of this year.

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1 Within Module 2, we will be dealing with cladding 2 products, testing and certification, product marketing. 3 The timing for this, subject of course to delays caused 4 by factors outside, approximately 2020 to January 2021. 5 Moving then on to Module 3, dealing with complaints 6 and communication with residents, active and passive 7 fire safety measures, approximately February to 8 May 2021. 9 After the end of the first three modules, 10 the Inquiry will then have closing submissions for all 11 three modules in one go. But instead of stopping to 12 take stock and consider the implications of the first 13 three modules, when matters are fresh and complete, 14 the Inquiry intends to just keep going. That means that 15 the Inquiry continues straight after Module 3, after 16 submissions have been made, with Module 4, aftermath of 17 the fire; Module 5, firefighting; Module 6, the oversight of regulation, to take place in approximately 18 19 October to December 2021; Module 7, further evidence

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in 2022.

So if we generously estimate the Inquiry evidence dates its finish in March 2022, you will then, I expect, have written and oral submissions. A final report won't

from expert witnesses, approximately December 2021;

moving then after that to the inquest function, clearly

be issued until what at best will be December 2022 and is likely to be in 2023. The date of the fire we all know was 14 June 2017.

Margaret Atwood says if you're going to speak truth to power, make sure it's the truth. So let me give that

We suggest that the truth is that this Inquiry must involve itself in the process of change. This Inquiry should not just sit on the sidelines and listen to the evidence over the next two years whilst change goes on all around you.

Sir, we know you to be, and you have proven yourself to be, a very ...

(Connection lost)

SIR MARTIN MOORE-BICK: Mr Stein, I'm sorry to interrupt you, but we lost you there for a moment. I don't think we lost a lot, but I don't think we got it on the transcript, that's the point.

Could I trouble you to go back to the point at which you were saying we shouldn't sit on the sidelines? MR STEIN: Yes, sir.

22 Well, sir, I repeat that, perhaps usefully so, 23 I hope, for emphasis. We suggest that this Inquiry must involve itself in the process of change, not just sit on 25 the sidelines and listen to the evidence over the next

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two years whilst change goes on all around you.

I then went on to say, sir, that you, sir, the Chair of the Grenfell Tower Inquiry, are well known to be very experienced and expert as a judge, and you proved yourself -- though you didn't need to -- through Phase 1 to be capable of providing a report which analyses evidence and makes clear recommendation. Currently, this Inquiry is certainly on a pathway to pursue the directly causative facts. But there are issues, we suggest, whether the Inquiry is considering properly the less obviously causative but contributing issues such as class, race, mobility and age.

You identified in the Phase 1 report that, as regards the rainscreen, the principal reason why the flames spread so rapidly up and down and around the building was the presence of the aluminium composite material, ACM, rain panels with polyethylene cores, which acted as a source of fuel. As regards the insulation materials, you said this:

"The presence of the polyisocyanurate (PIR) and phenolic foam insulation boards behind the ACM panels and perhaps components of the window surrounds contributed to the rate and extent of vertical fire spread."

So where have we got to now as regards change since

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your first report?

The Public Accounts Committee reported on the progress in remediating dangerous cladding on 16 September of this year. Three years after the Grenfell Tower disaster in which 72 people lost their lives, only a third of high-rise buildings with Grenfell-style flammable cladding have had their cladding replaced with a safe alternative. Only a third.

Progress has been unacceptably slow, a conclusion accepted by the Ministry of Housing, Communities and Local Government, say the Public Accounts Committee. So where has been the voice of the Inquiry in promoting change?

The Public Accounts Committee continued:

"Most residents in blocks with dangerous cladding face exorbitant costs of funding interim safety measures such as waiting watches while waiting for the cladding to be removed. Leaseholders have been trapped in this situation, unable to sell their flats, which are worth nothing. Many residents have reported worsening mental health as a result of worries about their safety and the life changing bills they face for remediation works."

Again, so far, no voice from the Inquiry in this. There has been astonishing and inspired work from

the cladding campaigners, and they are doing their very best in order to push forward the timetable for change and the removal of dangerous cladding. But how much more could have been done if the Inquiry were involved?

The October 2020 monthly report from the Mayor's office, update on progress of the Grenfell Tower Inquiry recommendation, states:

"The Government is responsible for Building Regulations, including those that relate to fire safety. Issues relating to the construction, refurbishment and management of Grenfell Tower are being examined in more detail in Phase 2 of the Inquiry. But it is vital that the Government, housing and building industries do not wait for the Inquiry's next report to take action on such an important issue."

In the opening to Module 1, I commented on the need potentially to call evidence from the Mayor's office as to what change is taking place in order so that this Inquiry could be satisfied that change is taking place and appropriately so.

Now we have a different turn of events. The Government, quite rightly, is not waiting for the Inquiry. It goes ahead with change without this Inquiry's recommendations. The Building Safety Bill and the Fire Safety Bill's timetable for that legislation to

come into effect is 2021, next year. At present, those Bills , the Building Safety Bill and the Fire Safety Bill are going through the committee stages in the House of Lords.

What these Bills do is create a system of building regulation for building owners, and a new system of building safety managers for each building. Each qualifying building will have a safety certificate which will require regular updating and checking. The system will ensure that qualifying buildings in future will have an accountable person upon whose shoulders responsibility lies. All of this to be dealt with under the Health and Safety Executive system.

But also proposed is a Construction Product Safety Committee, with membership which we are told will be comprised of technical experts and academics. It will advise the Secretary of State for Housing on whether voluntary industry standards or construction products should also become UK regulatory standards.

Within this legislation, residents remain sidelined into their own committee within the new regulatory structures, and appear not to have been thought capable of assessing the risks posed by construction products. And yet again there is the concern that the profit -driven and focused industry, which has repeatedly

proven itself incapable of being trusted, will no doubt try its best to pervert any system that can be put in place, and push forward perhaps the technical experts that may be all too close to industry.

But are these the right changes? Do these bills go far enough? This panel should be making that assessment and making its views known.

The terms of reference define the scope of this Inquiry's investigations. They were set on 15 August 2017. In this regard, they include, obviously, the immediate causes of the fire, design and construction of the building, and the refurbishment, the regulation and arrangements made by local authority for receiving and acting upon information obtained by the residents. Crucially, the terms of reference require this Inquiry to report its findings to the Prime Minister as soon as possible and to make recommendations. Do any of us think that 2022, or worse 2023 -- does that sound as soon as possible?

Ms Barwise QC set out in her oral submissions the need for this Inquiry to engage earlier than currently considered in the process of recommendations. We agree. But we suggest that this issue requires deeper analysis.

Sir, if you and the panel continue on the current course within the current timetable, the consequences

will be that any recommendations you make as regards the proposals set out within the Fire Safety Bill, the Building Safety Bill and product safety will come after they have all been enacted and the new structures put in place. Already Government is setting up a shadow regulator so that she or he can be in place when statute is enacted.

On behalf of the families and survivors, we have often complained that the current system of engaging with the Inquiry forced upon us by the pandemic has relegated us to the status of YouTube watchers. We have said in the past that this process means we are not able to effectively participate in the Inquiry process.

I agree with Mr Williamson that this platform and ability to interact with the panel is welcome.

The term "effectively participate" is a term drawn from the case law, but what would be worse, we suggest, is that this Inquiry is not effectively participating in the process of change going on around it.

Ms Istephan, Mr Akbor, you must have come into this Inquiry because you saw that this was a chance to make a difference. Apologies, Mr Akbor, I bet you're thinking you've barely warmed your feet. If you, Ms Istephan and Mr Akbor, don't discuss the process and timetable of this Inquiry with the Chair, there is

 $\label{eq:composition} a \ real \ danger that \ you \ will \ also \ become \ by standers \ to \\ the \ Inquiry \ in \ relation \ to \ the \ process \ of \ change.$

Sir, you will recall what it's like on the other side of the courtroom, where an advocate is trying to change a judicial mind when new facts arise and after a ruling has been made. That is what the final report will do in the end of 2022 at best, more likely 2023, because the change will have occurred without your input.

So what are the options? The Independent Inquiry into Child Sexual Abuse works with a system of investigations that is similar to the Grenfell modular system, but different from the Grenfell Tower Inquiry in that, at the end of the abuse inquiry investigation, it then reports on its findings and makes recommendations as to change. So far, therefore, the Independent Inquiry into Child Sexual Abuse has had a number of investigations and a number of reports.

The Infected Blood Inquiry Chair,
Sir Brian Langstaff, writes to Government and comments
on issues that require attention.

In other words, there are ways of making your views clear as the Inquiry continues, and, to an extent, this Inquiry has done this already, but only in part, by splitting its process into Phase 1, and then reporting,

and then on to Phase 2.

As I already said, built into our current programme are combined Module 1 to 3 submissions at the close of Modules 1 to 3. As a panel, you may want to consider that this would provide the best time to invite written and oral submissions on what this evidence means in Modules 1 to 3 and its effect on the changes taking place within the legislative and regulatory structures. Whether you would call that the end of Phase 2 and create a new Phase 3 will be a matter for you.

If you don't do this, and don't participate in the process of change whilst it takes place, the voice of this panel will not be heard as it should, and one of the main reasons to have an Inquiry will be lost.

Surely the duty of an Inquiry is to be effective, to use its knowledge at a time when that knowledge is required in order to effect change. Sir, you will remember that at the close of the evidence of all of the survivors who spoke to you in Phase 1, all of them said that they wish for this Inquiry to support change.

There is a danger, there is a real danger, that the survivors and family members of the Grenfell Tower fire will be let down by this Inquiry if it doesn't participate in the process of change.

Let me finish with one last point: if you, the

panel, adopt the suggestion we make to report perhaps in the following way after Modules 1 to 3 as a whole at the close of those modules, this would also encourage the currently stagnated police investigation and the DPP to reconsider the current halt policy on the criminal process pending the conclusion of this Inquiry.

Once Modules 1 to 3 are finished, there is no good reason whatsoever to not go ahead with the criminal investigation and to bring the criminals who killed so many to justice as soon as possible.

Sir, if you wish us to work with Team 1 and prepare short submissions into what should be looked at and reported on at the end of Modules 1 to 3, we will of course get that done.

Sir, those are my submissions.

SIR MARTIN MOORE-BICK: Thank you very much indeed,
Mr Stein. I'm sorry that we had one or two slight
hitches during the course of your submissions, but
I don't think we lost anything. I think you were always
able to go back to where we had left off, so we have got
a full transcript of what you have said to us, and we
have obviously welcomed hearing from you.

Thank you very much indeed.

24 MR STEIN: Thank you, sir.

25 SIR MARTIN MOORE-BICK: We will take a short break at this

point and come back to hear our next legal representative at, I think, 11.50, please.

4 (11.35 am)

(A short break)

6 (11.50 am)

SIR MARTIN MOORE-BICK: At this point I'm going to ask
 Mr Taverner QC to address us on behalf of Rydon. So are
 you there, Mr Taverner?

10 MR TAVERNER: I am indeed, sir.

SIR MARTIN MOORE-BICK: Thank you. You can obviously hear
 me and we can hear and see you. So when you are ready,
 please make your opening statement.

Opening statement on behalf of Rydon by MR TAVERNER

MR TAVERNER: Good morning, Mr Chairman, Ms Istephan,

Mr Akbor, and all those attending.

The Inquiry has Rydon's Module 2 written opening submissions dated 16 October 2020, and they can be found at {RYD00094561}. Those written submissions have the electronic references for the documents I will refer to today.

Rydon thank the Inquiry for the opportunity to make oral submissions. The dreadful human consequences of the tragedy continue to remain very much in the consciousness of all those I represent.

Rydon's interest in this module arises in this way: the Inquiry has explored with those who specified and approved products for use at Grenfell how they came to be chosen, and the reliance placed on marketing material and certification . There is little doubt that, rightly or wrongly, such material played an important role, not only in their selection for use at Grenfell, but also in many other projects involving other construction professionals.

Rydon were at the top of the supply chain at Grenfell and has acknowledged that it has a contractual liability for those designers and specialists it engaged, as well as those it employed.

Today, Rydon focuses on two products: Reynobond polyethylene 55, which I will call RB PE 55, and Celotex RS5000.

Other CPs consider in their opening submission detailed other products, such as K15, and the role and involvement of the testing and certification bodies. This is of course not the right place to consider legal liability of the manufacturers or others, whether in the context of the statutory duties, contractual obligations or potential tortious conduct.

 $\label{eq:interpolation} I \mbox{ will deal with Arconic and Celotex separately, if } I \mbox{ may}.$

Turning first to Arconic.

Certain themes have been developed by Arconic in the course of this Inquiry to the effect that Arconic were mere manufacturers of a product, but it was up to others to make sure that its RB 55 PE or any other PE product was lawfully and safely used. As a result of this and in any event, says Arconic, it did not need to know, and indeed knew little or nothing, of the relevant regulations which governed or restricted its use. Nor, it says, did it concern itself with whether its RB PE 55 product, whether in riveted or cassette form, was suitable for use on particular types of project, such as the above-18-metre market. Arconic says it was exclusively for others to decide, based on materials it disseminated to the market, including that related to testing and certification . We submit that Arconic's position is simply not borne out by the facts and is indeed insensible.

Putting on one side its legal duties, commercial common sense dictates, first, that any company manufacturing a product for distribution and use needs to know it is safe to use and is compliant with relevant regulatory requirements, for no other reason than it is likely to be easier to sell a safe, compliant product than one which is not. Secondly, if an industry, in

this case the construction industry, habitually relies on independent certification endorsing the use of a product, a company such as Arconic will need to establish whether it can legitimately gain such certification to advertise the safe use of its product. It is obvious, false or misleading certification can only lead to an unsafe product being used when it should not.

Arconic had dedicated personnel responsible for ensuring the safety of their products, understanding and keeping up with national and international regulations, as well as individuals charged with overseeing independent testing and certification of their products. Arconic's internal documents are replete with consideration of and discussion about, first, safety of RB PE 55; secondly, its compliance with regulations; and, thirdly, its certification in Europe by the CSTB and, in this jurisdiction, by the BBA.

What is shocking about these internal documents is, first, as to safety, Arconic concluded well before and repeatedly by the time of the sale of RBPE 55 for use at Grenfell that it was so highly dangerous that it should not be used in what it called architecture, certainly not on resident tower blocks over 18 metres, and most definitely not in its cassette form. Arconic

discussed these matters internally $\ right\ up\ to\ the\ time$ of the fire in June 2017.

Secondly, internal documents establish that Arconic had concluded that regulations precluded the use of RB PE 55 in many jurisdictions, certainly at any height above 18 metres in residential tower blocks. As to the UK, the continued opacity of the UK regulations were such that Arconic viewed that they could be "worked with", to use Arconic's own words, to allow it to market and sell for use in the above 18-metre UK market what it knew to be dangerous PE.

Thirdly, as to certification, Arconic proactively relied on the 2008 BBA certificate to promote use of RB PE 55 cassette as being safe and compliant with the UK regulations, not just at Grenfell, on the basis it had been tested and achieved either a class Euro rating, or a class 0 BS 476 UK classification, when it knew that it had not.

It apparently saw a gap in the certification to be exploited. It could only have knowingly allowed false information to remain in a certificate in order to mislead construction professionals into specifying a product which, with clear and accurate information, they would not otherwise specify.

In our submission, any one of these three factors

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1 would be sufficient to condemn Arconic. 2 To illustrate the above points, we turn to what 3 happened in four periods. We've split it up, perhaps 4 artificially, into four periods. The Inquiry will 5 excuse me for referencing certain parts of that 6 chronology already referred to at the Inquiry, but they 7 are important documents. 8 The first period is between 2008, when the 9 BBA certificate was issued, and 18 November 2012, the 10 date of the Tamweel fire in Dubai. The second period is 11 from the date of the Tamweel Dubai fire to the end of 12 May 2013. The third period, 2014 and 2015, when 13 RB PE 55 was selected, ordered and installed at 14 Grenfell. The final period from the installation of 15 RB 55 PE cassettes at Grenfell Tower to the fire. 16 Turning to the first period, if I may, from 2008, 17 when BBA certificate was issued, and the date of the 18 Tamweel fire in Dubai, that was 18 November 2012. It 19 of course starts with the issue of the BBA certificate 20 on 14 January 2008. 21 To summarise, as the Inquiry is aware, section 6.1 22 of the certificate stated that RB 55 FR and PE when 23 tested for fire achieved a classification of B in 24 accordance with EN 13501-1. I will refer to that as 25 class B. 61 1 At 6.3 of the certificate, on the same page, it 2

certified the PE panels, whether riveted or cassette, as a result of its class B classification and tests on FR panels, may be regarded as having a class 0 surface in relation to Approved Document B of the Building Regulations.

Both statements were then false with regard to the classification of cassette.

Notable features of the story thereafter before the Tamweel fire include the following: 17 July 2009 where, as mentioned by Mr Williamson this morning, Arconic discussed the fire that had taken place in Romania, and Arconic's Mr Wehrle, to whom reference has already been made in this Inquiry, commented:

"Here are some pictures to show you how dangerous 'PE' can be when it comes to architecture ..."

On 16 March 2010, Mr Wehrle let slip in an email conversation with a Mr Scheidecker:

"And Reynobond PE in cassette form doesn't obtain level 'B' either. Having said that, this shortfall in relation to the standard is something that we have to keep as VERY CONFIDENTIAL!!!!"

To which Mr Scheidecker responded:

"This shouldn't even have been mentioned." Arconic knows that the BBA certificate wrongly

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passes off RB PE 55 cassette as having achieved class B, and in the UK therefore could be treated as having a class 0 rating for the purposes of Approved Document B. It knows that even mentioning what it calls the shortfall displays in writing Arconic's knowledge of the misrepresentation being perpetrated on the market.

It's clear from an email dated 5 July 2010 from Arconic's Isabel Moyses that Arconic's personnel are representing that cassettes have a more favourable rating than riveted, when Arconic knows the exact opposite is true. Mr Wehrle knows this, and expressly acknowledges that Arconic is "not clean". "Not clean", it is suggested, can only mean in this context: "We, Arconic, are knowingly misrepresenting the suitability of RB cassette to the market".

On 29 June 2011, Mr Wehrle recorded PE cassettes as having received a class F designation, commenting, "Oops". The consequences of this were obvious, as reported by Mr Wehrle on 30 June 2011. The F classification meant that RB 55 cassettes are "not suitable for use on building façades".

Rightly, there are no qualifications to this statement to the effect that it might or would be suitable in combination with other particular materials or with particular measures in place. It was not

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suitable, full stop. No ifs and no buts.

Did Arconic therefore ensure that it was never sold for use on building façades and warn those where it had been? Regrettably not. Instead, as evidenced in an email dated 5 July 2011, Arconic's corporate response was this:

"For the moment, even if we know that PE material in cassette has a bad behaviour exposed to fire, we can still work with national regulations who are not as restrictive ."

I turn now to the second period, which starts with the Tamweel Dubai fire, to the end of May 2013. In this period, the 34-storey Tamweel Tower caught fire in Dubai. It was clad in PE. This occurred on 18 November 2012. The press reported on the fire stating:

"The fire spread down the building. The cladding acted as a fuel."

On 28 November 2012, Mr Wehrle, commenting on the fire, identified the PE cladding as "Gutbond", commenting and acknowledging that "all PE composites react the same way".

On 25 April 2013, there are internal Arconic emails in which Arconic personnel state this:

"... the tests that we conducted are not really

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1	reflective of the riveted system in general. So, Alcoa
2	aligns with the market classification and does not use
3	it any more, preferring a class 'E' regardless of the
4	system."
5	Isabel Moyses responds:
6	"Yet we still won't stop proposing the riveted
7	product in PE???"
8	To which Mr Wehrle responds:
9	"Yes, that's the thing It's a gap in the
10	certification that we continue to make use of."
11	Note that the "not reflective" comment tallies with
12	Claude Wehrle's later note of 24 June 2016 regarding
13	enquiries about a project in Finland, when in
14	a disturbing exchange Mr Wehrle says this:
15	"We also had a class 'B' at the time in PE, but by
16	'arranging' the system to pass. So this report is
17	really not a reference."
18	"Arranging" is in inverted commas.
19	On 9 May 2013, Ms French, Arconic's UK
20	representative, reports to Arconic's high command,
21	including Mr Wehrle, that a Mr Richard Geater,
22	a representative in the UK for Alucobond, an Arconic
23	competitor, and in the aftermath of the Tamweel Tower
24	fire , has emailed Alucobond fabricators explaining that
25	Alucobond is now using a fire core only as standard.
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1	The email chain includes Mr Geater's strident attack on
2	the use of ACM PE in the Middle East. He says the
3	systems in the Middle East are like a chimney which
4	transports the fire from bottom to top or vice versa in

the shortest possible time. He comments that PE burns fiercely .

The forwarded email by Ms French had a link to the BBC report, which reported on the use of ACM with a PE core in the UAE and which referred also to several other fires. It informed Arconic personnel of what they already knew:

"When the panel ignites fire spreads rapidly, racing to the top of the building and sending flaming debris hurtling to the streets below."

This was another opportunity for Arconic to come clean and to withdraw its dangerous PE from the market. It is quite clearly what Arconic ought to have done.

Instead, on 13 May 2013, Arconic wrote to its fabricator, CEP, and apparently other customers as well, and this was written to the knowledge of those at Arconic's headquarters, including Mr Wehrle and a Mr Peter Froehlich. The email was sent to assure CEP and other Arconic customers. It was referred to this morning by Mr Williamson. Referring to the BBC reports, Ms French said, regarding any enquiries made to

suppliers such as CEP, and I pick it up in the third paragraph, if I may:

"Regarding the supply of Reynobond in the UK, as you know we supply both PE and FR core and can control and understand what core is being used in all projects due to the control supply route we have. By only supplying Reynobond to a very small group of Approved Fabricators and working very closely with them on all projects we are able to follow what type of project is being design/developed and then offer the right Reynobond specification including the core.

"At this stage we will continue to offer both FR& PE core and continue the close working relationship we have with our approved fabricators to make sure that the right technical support, Reynobond specification and materials are being used and installed on Reynobond projects."

So, here, Arconic announced its responsibility, did not, as we know, see that responsibility through to Grenfell, and now Arconic, in their submissions, deny its very existence. To make good on this announcement, Arconic would not have put the PE up for consideration at Grenfell Tower, let alone allowed it to be used.

To the third period, 2014 and 2015, when Reynobond PE was selected, ordered and installed on Grenfell.

Over this period of time, even the riveted form of RB PE 55 was downgraded by the CTSB from B to C. However, the BBA certificate not only remained unaltered, but was used to sell RB PE 55 cassette on Grenfell. Arconic continued to receive reports of yet more fires involving PE.

Again, referring to certain important events, on 31 January 2014, CSTB published the certificates, which cancel and replace previous certificates, and certified class E for both RB PE 55 riveted and cassette.

Notwithstanding this and Ms French's knowledge of the downgrade, the misleading BBA certificate in the same form as had been issued in 2008 was, on 23 April 2014, sent by Arconic to Harley and CEP, and then by Harley to Rydon, in support of the use of RB 55 at Grenfell Tower.

On 25 July 2014, Ms French was told that the Grenfell architects had chosen RB PE 55 in cassette format.

On 31 July 2014, Ms French is sent a picture of the tower, which shows it to be well over 18 metres.

On 17 October 2014, Arconic's Serge Wahler reports to Mr Wehrle that Ms French had told him that PE is used regardless of the project and that there is no specific legislation. He commented, "Debby pushes hard for the

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PE prescriptions ". Notwithstanding the assurances given in the 13 May 2013 emails and knowledge of the misleading BBA certificate, PE was being peddled by Arconic in the UK market. Later that year, on 4 December 2014, out of the blue, two certificates were CSTB, one confirming cassettes at E and the other for rivet at C. Even if the rivet class C was typical and not an arranged classification, it was inappropriate for use in Europe and the BBA certificate remained wrong for both rivet and cassette. Notwithstanding all that Arconic knew, Arconic confirmed a CEP order for a significant amount, 3,000 square metres, of RB PE 55 on 26 March 2015 for use at Grenfell Tower. From April/May 2015, the panels were being supplied, fabricated and installed at Grenfell. During that time, on 5 May 2015, a report was forwarded to Arconic,

Docklands fire, a post-incident analysis report.

Appendix 12 of that report documents seven fires in

tower, either from bottom to top or top to bottom.

high-rise buildings clad with aluminium polyethylene

composite panels in which fire spread rapidly over each

On 29 June 2015, consistent with his view over many years and reinforced by the many fires taking place all over the world, Mr Wehrle writes in a way which can only be interpreted as him recording the fact that he is being told not to talk about the mis-selling of PE into the French market, and of PE being represented as M1 standard under the French certification system when it was not. He clearly considered he should put his now often referred to opinion in writing:

Mr Wehrle and others, concerning the Melbourne Lacrosse

"PE is DANGEROUS on façades ... This Opinion is technical and anti-commercial, it seems."

In June 2015, an Arconic sales meeting was told that the technical team's Claude Wehrle was managing Arconic's regulatory watch and product system certification, and that another individual was managing fire certification. A slideshow produced included a slide which identified, with regards to PE, "limitations given by the smoke production and flaming droplets", and under what is said typical application, "maximal building height of 8 metres to 12 metres depending on the country".

On 16 October 2015, whilst the refurbishment works continued, Arconic discussed a fire at the King Fahd Medical Centre, which used Alucobond FR. It was referred to by Mr Williamson this morning. Mr Wehrle

commented:

"In PE, the fire would have spread over the entire height of the tower, while in this case only the area near the fire is affected. Long Live FR."

The fourth period, and the final section of the chronology, runs from the installation of RB PE 55 cassettes at Grenfell to the date of the fire. This period shows continued cynicism on the part of Arconic and disregard for the serious potential consequences of supplying product that had already been released into the UK market.

On 19 January 2016, Mr Wehrle was reporting on another fire, the Wolleck Tower fire, as again referred to by Mr Williamson this morning: $\frac{1}{2}$

"We were very lucky ... The Wolleck tower is in Reynobond PE 10 metres from a fire! ... fortunately, the wind didn't change direction, but ... we really need to stop proposing PE in architecture! We are in the 'know', and I think it is up to us to be proactive ... AT LAST."

As specialist manufacturers, and with their monitoring of fires worldwide, Arconic were very much in the know

On 9 February 2016, one Herve Marichez wrote to Mr Wehrle with regard to what he described as a typical

French market case:

"... do you reply with FR (with your conscience clear) or PE (so you're sure to get the business)?

"What a dilemma!"

That it could even be posed as a dilemma gives an insight into the profoundly irresponsible profit at all costs culture prevalent within Arconic.

By 3 May 2016, it seems that in France, at least, the obvious dangers of PE and its lack of compliance with requisite French standards meant that in France, at least, a corporate decision was forced on Arconic. It had to come clean. It's worth reading this, and I wonder if I could ask the operator to bring up {MET00053158_P06/99}.

Having set out what he describes as an ambiguous situation $\,$ --

17 SIR MARTIN MOORE-BICK: Just a moment, we haven't got it up yet.

19 MR TAVERNER: I'm sorry.

20 SIR MARTIN MOORE-BICK: That's all right.

Oh, I'm sorry, it looks as though we aren't going to be able to bring it up. Would you like to quote from it?

 $24\,$ MR TAVERNER: I will indeed, sir , thank you.

25 SIR MARTIN MOORE-BICK: Thank you.

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MR TAVERNER: So he sets out in this email what he describes as an ambiguous situation -- that's Mr Alain Flacon -- when seeking to align the French NF P92-501 standard to the European EN 13501 standard:

"You [and he is referring there to Arconic

"You [and he is referring there to Arconic personnel] or your customers regularly specify our Reynobond products on large-scale architectural projects. As such, [Arconic] finds itself as a knowledgeable entity, and therefore accepts its responsibility and image as a specialist in this field.

"In view of the potential calorific benefits of Reynobond FR (vs Reynobond PE), and consequently its superior performances, we have taken the proactive habit of favouring FR as the only solution in our specifications . As from today, I ask you to go even further and to systematically confirm in writing the requirements for FR for all projects on which a Reynobond specification is involved, regardless of the nature and size of the building project.

"... Claude [Wehrle] ... will give you all the necessary information to justify this choice and advise the specifiers as best as possible regarding this solution, which is by far the safest."

On 12 June 2017, two days before the fire at Grenfell , Mr Wehrle wrote with regards to enquiries

originating in Israel:

"In Europe normally PE should no more be used on a building for external cladding."

Arconic, however, having mis-sold the dangerous PE for use at Grenfell, notified no one. Rather than ensuring that the right product with the right core was used on the right project, Arconic sought actively to exploit the lack of clarity in regulatory regimes, which were slow to respond to the dangers of PE, whether in cassette or riveted form, they issued and relied upon the misleading BBA certificates, which to their knowledge wrongly represented that the cassettes had a Euro B classification, and relied on an old superseded and arranged test. They sought to use what they considered gaps in the certification process, and all this against the backdrop of their specific knowledge of fire after fire in tower blocks clad in PE, where they understood that all PE acts in the same way, and their explicit recognition that PE was dangerous and should not be used in architecture; in other words, in buildings such as Grenfell Tower. Yet they manufactured and sold RB PE 55 knowing it was to be used at Grenfell.

It is suggested that the fire at Grenfell could not have come as any surprise to those in many positions of responsibility within the Arconic organisation.

In 2013, Celotex was looking enviously at Kingspan's sales and, in particular, the success of its K15 insulation board in the above 18-metre exterior cladding market in the UK.

At a meeting in Durham in June 2013, Celotex considered with a cladding system company, Sotech, and fire experts, IFC, how Kingspan could possibly and legitimately seek to support the use of K15 within systems using ACMs when the BS 8414 tests used by them to obtain the BR 135 fire certification had only tested K15 together with non-combustible cladding.

A note prepared by Celotex's Jonathan Roper at that Durham meeting stated, under the heading "K15 BBA Certification & Literature":

"Astonished as to how K15 is used so widely based on testing involving a cement particle board as the outer face to represent a typical cladding panel. Identified that [Kingspan] used Promaseal fire barriers fixed to a galvanized steel sheet. Sotech convinced that the system quoted using a standard cladding panel would fail as the post flashover that occurs would penetrate and melt the panel and allow the flame to enter the cavity.

Cleverly designed and worded i.e. non combustible substrate wording used in literature could be interpreted as applicable for part 1 and part 2 (cp board & masonry face). Outer face using CP board classified as 6mm non combustible cladding in product literature."

There was a further meeting, this time at Peterlee on 3 October 2013, attended by Sotech and IFC again, and by Jonathan Roper and Jamie Hayes of Celotex, to discuss the Kingspan tests and whether what was then called FR5000 could also pass the test.

The summary of the meeting states this:

- "Fire test
- •" Very problematic to pass Kingspan failed twice with standard cavity barriers.
- " John at Sotech sceptical about pass with decorative cladding.
- •" Still no idea how Kings pan support the use of decorative cladding as their fire test uses a non combustible cladding.
- \cdot " Very unlikely to pass on the basis that Celotex FR5000 is slightly better than Phenolic (according to IFC testing)."

During the course of an email exchange later that month, on 31 October 2013, regarding the possible design

of the cladding system to be submitted for BS 8414 testing , $\,$ Mr Roper said this :

"The big issue we have is that we know that a standard aluminium panel will melt and amount to a failure in this particular test."

In an email of 1 November 2013 from Roper to Evans, Mr Roper sets out the position at length and sets out Celotex's view of the lack of knowledge of the industry and the consideration of whether to exploit that lack of knowledge. This can be found at {CEL00000716}. I'll quote from this at length:

"Well ... I think we have two possible solutions for testing in which both David @ IFC and I have confidence in. Will explain more on Monday but essentially since the beginning of the project, we have been looking at testing worst case scenario with an improved fire barrier to be then supported by an assessment report which broadens the scope of potential systems that we are applicable for.

After much research, I don't think this is possible and I don't believe [Kingspan] have a similar report [this must be a reference to the assessment report]. We cannot seem to find or design a suitable barrier in which we have enough confidence that it can be used behind a standard ACM panel which we know will melt and

allow fire into the cavity. Speaking to SIMCO on Wednesday in [Birmingham] with IL, he confirmed that architects will specify K15 with a standard fire barrier and panel. When the work is contracted and then sub-contracted to cladding contractors such as Simco, H A Marks, Stanmore etc, they value engineer that system to be competitive at tender. This means changing fire barriers, changing panels. The architect's only guarantee is that K15 will be used because there is no other alternative available.

"An architect will be told that K15 is applicable for above 18m in accordance with ADS and that suffices from their perspective. Kingspan have done a great job at the spec end and according to Simco are specified much more than Rockwool Duo Slab for thermal performance. As discussed above, contractors opt for more cost effective solutions and although they are liable for what goes into that building, they do not know enough about the fire test to challenge. The only figure who might possibly challenge a product's eligibility for use in buildings above 18m is the building control officer. Kingspan I would suggest do not have a piece of paper that states they can specifically be used behind any cladding panel. What they have done is got BEA certification stating the fire

test method and taken that to LABC to get a registered document detail which states that K15 can be used in a variety of cladding systems and complies with ADS through passing BR 135. A building control officer is unlikely to challenge a document that is approved from the head of building control."

The note then goes on to discuss options in the fourth and fifth paragraphs, before then at the seventh paragraph saying this:

"Do we in fact need to spend f25k/f30k for a BBA to be able to gain this document from LABC which in my mind gives us very little chance of being challenged from building control. Do we partner with a few fire barrier manufacturers who have tested with K15 currently to gain confidence in the [market] that way? Or do we take the view that our product realistically shouldn't be used behind most cladding panels because in the event of a fire it would burn?

"What [Kingspan] have done extremely well is say very little but build confidence if challenged by having fire barrier manufacturers showing tests with K15, achieve BBA validation and subsequently gain LABC approval. There is always the chance they do have the piece of paper in the top drawer from somebody that states for use with any system but I doubt it!"

On 8 November 2013, Mr Roper emailed Luke Cresswell and John Simmons discussing BRE test details . In that email, and talking about the BRE test, he says this:

"As much as they limit the scope of the tested system, they [that's the BRE] do accept that although one system was tested, ie Eternit, they understand that commonly this allows insulation products to be used with a variety of systems in practice. I think testing with an Eternit panel is the route to go but shouldn't cause us any issues with regards to using Celotex behind Reynobond on the up and coming job. I have also got LABC involved to issue a report stating that Celotex can be used behind a variety of systems above 18 metres to prevent any challenge from building control."

In our submission, five things can be taken from Celotex's document as to the state of play at the end of 2013.

First , Celotex were impressed rather than appalled that Kingspan's K15 was taken in the marketplace as being suitable for use with a variety of cladding systems, including ACM cladding, above 18 metres.

Second, Celotex's market research told them that building contractors did not know enough about the fire test to challenge. Presumably by challenge, Celotex meant challenge any suggestion, implicit or explicit, as

to the suitability of the use of products in a variety of systems not in $\,$ fact the subject matter of any BS 8414 test .

Third, Celotex believed that if an architect was somehow told that K15 was suitable for use above 18 metres in accordance with Approved Document B, that statement would or at least could suffice from the architect's perspective.

Fourth, Celotex had concluded that any challenge to a product's eligibility for use in buildings above 18 metres by the building control officer could be deflected with an approval from the body known as the LABC, a body whom could be counted on to issue reports stating that Celotex could be used behind a variety of systems above 18 metres.

Fifth, Celotex fatefully turned its back on the accurately expressed view that the product realistically shouldn't be used behind most cladding panels because in the event of a fire it would burn.

I turn now to 2014.

With that backdrop, Celotex's first step in 2014 was to get some sort of BR 135 certificate based on BS 8414 testing. Having made one failed attempt on 14 February 2014, using 8-mil Marley Eternit A2 cladding panels, Celotex tried again on 2 May, using thicker

12-mil Marley Eternit cladding, and further adding a 6-mil non-combustible magnesium oxide board as reinforcement in the area of the cavity barriers. It passed, obtaining BR 135 accreditation. To Celotex's knowledge, the BRE test report omitted reference to the 6-mil non-combustible magnesium board.

Soon after the BRE pass, Celotex held an internal meeting on 14 May 2014. A presentation at the meeting was entitled "Above 18 metres". That presentation again was referred to earlier this morning. Slide 10 of the presentation contained a review of Kingspan's K15 and how Kingspan had tested K15 using a non-combustible cladding as a façade and obtained LABC approval, commenting that Kingspan had created a strong perception of fire -safe Kooltherm board.

It went on and produced slide 11 -- again, if it's possible to get up this slide, Mr Operator, I would be grateful, it's at {CEL00008648/11}. If we can't, I'll quote from it.

20 SIR MARTIN MOORE-BICK: Just a moment, it might come up. 21 (Pause)

Is that the one you wanted? No.

MR TAVERNER: No, it's not, I am afraid. I will continue and quote from the document, if I may.

SIR MARTIN MOORE-BICK: Yes, all right, you carry on.

MR TAVERNER: Under the heading "Market Research", bullet point:

- •" Everybody Uses K15 As There Is No Alternative.
- •" Nobody Understands The Test Requirements
 (Architects Ask If It Can Be Used Above 18m, The Answer is YES).
- •" Building Control Have Hugely Differing Levels Of Understanding On The Subject.
 - ·" Give Us A Board That Is An Alternative ..."

This restated the deeply-held view in Celotex that nobody understands the test requirements, and Celotex set out to exploit that belief.

The Celotex marketing team appeared to be being told that if they are asked the practical question by an architect, "Is it suitable for use above 18 metres?", you can answer "Yes", simply and without qualification, presumably by reference to a test of the system which for all intents and purposes would never be replicated in reality.

Celotex then turned their attention on getting the product approved by the LABC, such approval to be used to show building control officers, those whom Celotex assessed as being unlikely to challenge a document that is approved from the head of building control. So on 17 June 2014, Celotex emailed LABC with details of the

registration Celotex was seeking and the verbatim wording it required and ultimately obtained.

On 21 August 2014, Celotex was granted LABC registration for RS5000. The registered system related to Celotex RS5000 insulation board for use within rainscreen construction with "limitations of use detailed in the attached drawing and document list". That drawing and document list stated as follows:

"Limitations of use: For use in rainscreen wall construction including above 18 metres height. The required thickness of board for a particular construction must be established with the use of the Celotex online calculator."

This refers to the insulation values.

"Advice notes: Celotex RS5000 can be used with a variety of cladding systems (including masonry or rainscreen systems) and can be fixed back to a structural steel frame using a sheathing board or direct back to masonry.

"Celotex RS5000 has successfully tested to BS 8414:2 2005, meets the criteria set out in BR 135 and therefore is acceptable for use in buildings with storeys above 18m in height (subject to the board being fixed to a non-combustible substrate) alternative compliance to AD B. The product has been tested [and] achieves

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1 a 'Class O' spread of flame." 2 This wording not only gave, for all intents and 3 purposes, unqualified approval for RS5000 to be used 4 above 18 metres in steel-framed cladding systems such as 5 that tested by Celotex under BS 8414-2, but also 6 extended that unqualified approval to masonry-fixed 7 systems falling within BS 8414-1, which Celotex had not 8 even tested. 9 Note also the use of the words "non-combustible 10 substrate", which echoed the Kingspan phraseology which 11 it will be recalled Celotex regarded as "clever" at the 12 June 2013 Durham meeting, since it was liable to be 13 misunderstood as applying to the masonry wall. 14 In short, by securing LABC registration in the terms 15 it did, Celotex now had unrestricted LABC approval for 16 RS5000 to be used in any above 18-metre cladding system 17 which could then be confidently presented to any 18 building control officer. 19 On 29 September 2014, Celotex prepared what it 20 21 anyone enquiring of Celotex about the use and 22 application of RS5000 and whether it had BBA 23

called a standard response, which was to be issued to certification . The standard response should be read in full but included this:

"Celotex RS5000 successfully tested to

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BS 8414-2:2005 and therefore complies with the requirements of ADB for buildings that exceed 18 metres in height."

It goes on:

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"Celotex RS5000 has current certification from the Building Research Establishment (BRE) confirming the product has met the criteria set out in BR 135 and therefore is acceptable in rainscreen cladding systems above 18 metres in height. The BRE has also validated that Celotex RS5000 achieves Class 0 fire performance ... Celotex RS5000 has also achieved Local Authority Building Control (LABC) approval for use in rainscreen cladding systems. Please find this attached confirming that the product is suitable for use in masonry and steel frame constructions, has achieved the performance criteria set out in BR 135 ..."

There is nothing in the standard response that would alert anyone making an enquiry to the reality that, in fact, the BR 135 certification applied only to Celotex being used in an unusual and atypical combination of products, one of which was, to Celotex's knowledge,

On 6 August 2014, the very next day after the launch of RS5000, Mr Roome emailed Ben Sharman of Harley as follows:

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"Hi Ben,

"Good to speak to you again. I have the pleasure of informing you as of yesterday we have now launched the first PIR Board to Successfully Meet The Performance Criteria In BR 135 For Insulated Rainscreen Cladding Systems. Therefore Acceptable For Use In Buildings Above 18m In Height."

The unqualified email highlighted that Celotex's system was available with regard to the insulation U-value calculations, but not the fact that the BS 8414tests were carried out using Celotex as part of an unusual, atypical, non-standard cladding board system, and further undisclosed magnesium oxide board used as a fire barrier. Nor did they point out that the statement "therefore acceptable for use in buildings above 18m in height" was for all practical purposes, because of the nature of that test, thoroughly fanciful.

Celotex was marketing RS5000 to a contractor whom Celotex had already assessed and hoped as not knowing enough about the fire test to challenge. Roome, in this email, attached the RS5000 product datasheet, the rainscreen cladding compliance guide, an application datasheet and a product comparison matrix.

The message in the email to Harley was reinforced on the first page of the RS5000 product datasheet to which

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we were referred this morning. It was under the whole heading "suitable for buildings above 18 metres in height". I won't quote the whole of that document again, other than to point out that within that first page was added "Has Class O fire performance throughout the entire product in accordance with BS 476", and under a bullet 5, "supported by LABC approval".

It also said under "Applications" on the same opening page:

"Celotex RS5000 is specifically designed for use in rainscreen cladding systems for both new build and refurbishment projects."

The application datasheet also sent to Harley was, on page 1, almost verbatim, in the same terms and sent the same clear message: suitable for use above 18 metres.

On 28 August, Celotex sent some additional material: a rainscreen cladding specification guide, a four-page abridged BRE classification of course, the LABC certificate and drawings and document list.

Celotex say now that they were entitled to expect that contractors, architects and building officers would ensure either that (1) RS5000 was only used in accordance with the Eternit cement board tested system, and it seems the magnesium oxide fire barrier; (2) that

the RS5000 should be bespoke BS 8414 tested with the actual system to be used on any particular project; or (3) would be otherwise justified by an assessment report, desktop study, or some other holistic approach which could extrapolate from the BR 135 test.

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Celotex say now, in effect, that they were entitled to expect that the very people they set out to dupe, or that they deemed insufficiently equipped to understand the ramifications of the material it disseminated, would not be duped and so frustrate the very aim of Celotex's marketing strategy with regards to RS5000.

Celotex points in its written submissions to what they say was information which made the position clear, for example on the last pages of the RS5000 application datasheet, and similar wording in the rainscreen cladding compliance guide, wording such as:

"The fire performance and classification report issued only relates to the components detailed above. Any changes to the components listed will need to be considered by the building designer."

If that consideration took the form of enquiries to Celotex, they no doubt planned to give the standard response and told suitable for use above 18 metres.

Celotex point to other similar text which concentrates on components being suitable, not the

components being suitable for only part of the system. The rainscreen cladding compliance guide, which included wording to the same effect as above, was the only document that reproduced, tucked away, the limitation and warning applicable to BR 135 certification , and that it was important to check the classification documents over the end-use application .

There are the following points.

Celotex knew that the tested system using the thick Marley cement board, either alone or together with the magnesium oxide board, was not only not standard but would never be used in practice. Celotex must have known that no properly conducted BS 8414 tests with standard panels would ever achieve BR 135 certification. If that was the case, Celotex could have arranged for those tests themselves. It would have been marketing gold.

Celotex must have known that an assessment report or desktop study based on its BS 8414 testing could not sensibly verify the use of Celotex RS5000 in the ACM cladding market above 18 metres, and certainly for use with a product similar to RB PE 55. Again, Celotex had considered that strategy of getting such a report or assessment but had abandoned it.

Celotex knew that to use RS5000 in a cladding system

was unsafe. It knew that it should not be used behind most cladding panels because in the event of fire it would burn. It follows, we suggest, that Celotex must have known that either the BR 135 certification was of no practical value whatsoever in the real market it was seeking to break into, or that the certification, together with how that certification was going to be presented, would likely result in use of RS5000 in circumstances above 18 metres, and in cladding systems such as those used in Grenfell and where it was not suitable for use.

The icing on the cake in terms of its marketing materials was the nonsensical, false and irrelevant assertion that its product complied with class 0 throughout. This can only have been included in order to give weight to the premise of the certificate: it satisfied BR 135 and therefore was safe and suitable to use with ACMs in buildings above 18 metres.

Celotex's only explanation for its inclusion so far, as it is understood, is that it was useful information, without explaining why, or indeed why it wrongly said that it was class 0 throughout when it was not.

A real mischief in the language of the product literature is that, by referring to the RS5000 as the first PIR insulation board to meet the performance

criteria of BR 135, and that it was therefore suitable, acceptable, for use above 18 metres, the impression was given that RS5000 on and of itself satisfied the approved document. That implies compliance by the linear route, ie that it was safe to use on its own, irrespective of what other components it was combined with to make up a complete cladding system.

Celotex referenced the BR 135 alternative route to compliance for a system, but used it to imply compliance via the linear route for a single component of that system. The reference to "class 0 throughout" contributed to the impression that it satisfied the linear route.

Neither tranches of literature sent to Harley in August 2014 included the health and safety datasheet relied heavily upon by Celotex last Thursday in its opening oral submissions. None of the product literature that was sent to Harley said that RS5000 was combustible. Further, a health and safety datasheet is not where you would expect to have to look to find details about the fundamental properties of the insulation that affected the range of applications for which it was or was not suitable. The product literature did not direct readers to the health and safety datasheet to find out it was Building Regulation

1	compliant, as now suggested by Celotex.	1	All right. Well, when you are ready, then, off you
2	After the contract made by Celotex with Harley,	2	go. Thank you.
3	there was further correspondence between them throughout	3	Opening statement on behalf of the BRE by MS LEEK
4	the rest of the year. On 17 November 2014	4	MS LEEK: Thank you.
5	Grenfell Tower was identified on a list of must-win	5	Mr Chairman, panel members, BRE welcomes the public
6	projects which was sent to Paul Lake, the managing	6	scrutiny in this Inquiry of the events that led to the
7	director of Saint-Gobain UK.	7	fatal fire at Grenfell Tower. BRE wishes to express
8	During November 2014, as outlined in our written	8	again its deepest sympathies to all of those affected by
9	submissions, Celotex was sent information during those	9	the tragic events which occurred. BRE recognises the
10	exchanges which showed that the Celotex was to be used	10	distress that both the fire and this scrutiny bring to
11	with Reynobond 4-millimetre ACM, that it was to be used	11	the bereaved, survivors and residents, and would like me
12	in cassette format, and that the RS5000 was going to be	12	to acknowledge publicly their and their legal teams'
13	fixed directly to the existing concrete walls of	13	assistance to the Inquiry. BRE too remains ready to
14	Grenfell Tower and not to a steel frame.	14	assist in this module and beyond to establish the facts
15	What Celotex hoped would happen on the back of the	15	of what happened at Grenfell Tower and to establish
16	BR 135 certificate, the LABC approval and its marketing	16	necessary action to prevent a similar tragedy from
17	material in fact happened: its product was chosen with	17	happening.
18	an ACM which, to its knowledge, was RB 55 for use at the	18	In this brief oral opening, which supplements BRE's
19	Grenfell Tower block over 18 metres in height.	19	written opening, I will address four issues. But before
20	What Celotex also knew would happen happened: that	20	I do so, BRE would like it to be noted that, prior to
21	Celotex in the case of fire burnt with tragic	21	the tragic fire at Grenfell Tower, it had no involvement
22	consequences.	22	in assessing the safety of the cladding systems
23	In conclusion, the aim of both Arconic and Celotex	23	installed on to the tower. Its knowledge of those
24	was to have their products used in the circumstances in	24	systems is derived from its after-the-event assistance
25	which they were in fact used at Grenfell, in the	25	to Government, and from evidence submitted to this
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1	knowledge that the understanding of construction	1	Inquiry.
2	knowledge that the understanding of construction professionals was such that it was likely that they	2	Inquiry. The four issues are as follows: first, what is BRE?
2	knowledge that the understanding of construction professionals was such that it was likely that they would be duped. They were both expressly aware of the	2	Inquiry. The four issues are as follows: first, what is BRE? Second, the cladding systems installed on to
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In that capacity, BRE is engaged by test sponsors to test, for example, products or systems for use in the building industry. Tests are carried out using established methodologies and measured against published standards.

As other core participants have already stated in opening, the published standard relevant to the cladding systems installed on Grenfell Tower is BR 135, and the relevant test methodology is BS 8414-1. A cladding system tested used using the BS 8414-1 methodology that meets the test in BR 135 is said to have achieved classification .

Essentially, BRE is engaged by a manufacturer or supplier of a cladding product or system. That test sponsor constructs a cladding system, known as a test rig, at BRE's test site. BRE's technicians set fire to the test rig. They observe and record how the test rig reacts to the fire. The data generated is assessed against the criteria of BR 135, and only if the tested cladding system meets those criteria will a classification report be produced, if the test sponsor asks for one. The result is a binary pass/fail for that specific system. The test sponsor may then use that classification report to evidence that the specific system tested adheres to the fire safety requirements in

Building Regulations Approved Document B. If components are substituted, altered or moved, it is no longer the same system, so the classification report does not apply.

In this opening, it is also pertinent to state what BRE does not do, due to misapprehensions in some core participants' opening statements.

BRE is not a regulator and does not fulfil the function of a building control authority. It has no mandate, role or authority to monitor what manufacturers and suppliers do with their test and classification reports, and has no oversight as to how they are used to fulfil their obligations under Building Regulations. BRE's function is that of a test house; in short, to burn systems and products and assess how they perform.

The second issue is the cladding systems installed on to Grenfell Tower. It is BRE's considered opinion that a fire test to classify to BR 135, as just described, would have been the only available route to ascertain whether these cladding systems were safe.

These systems were combustible, so the linear route under Approved Document B was not available.

An extended field of application by means of a desktop study was not available either, as these systems were not similar to the systems that had been classified to

BR 135. There was no similar safe application to extend. The only possible other alternative route, ie a fire engineering assessment, would also be unsuitable due to the apparent lack of robust relevant evidence and information upon which to carry out the assessment.

Before installing the cladding on to Grenfell Tower, at least one company involved with the manufacture, sale or installation of the cladding should have engaged a test house, such as BRE, to test those systems in a fire test. None of them did so.

After the tragic events at Grenfell Tower, BRE provided assistance to the then Department for Communities and Local Government to identify the types of aluminium composite materials that were and are installed on many other blocks of flats across the UK, and how they would perform when tested in combination with different types of insulation.

In addition, BRE provided technical support to the Metropolitan Police Service investigation into the fire, to help ascertain how the fire developed and spread in the way that it did. BRE's assistance established that the two cladding systems on Grenfell Tower, one incorporating Celotex RS5000 and one incorporating Kingspan K15 insulation, in combination with polyethylene-cored aluminium composite material, fail

against BR 135. It was shown that, had any of the companies involved with the manufacture, supply and use of those systems engaged a test house, it is highly unlikely that the fatal fire would have spread as it did

The facts now known about these cladding systems are shocking. The bereaved, survivors and residents, and indeed society at large, are entitled to an explanation as to why those unsafe cladding systems were installed on to Grenfell Tower. They are also entitled to a proper explanation about the compliance regime that should have been followed, resolute scrutiny of the companies and individuals who did not follow it, and an analysis as to how the failures identified by this Inquiry came about.

Issue 3: BRE's witnesses and assistance to the Inquiry.

BRE was not a core participant in Phase 1. As a core participant in Phase 2, BRE is committed to assisting the Inquiry with its investigation, as it assisted the police and Government, and to contributing to lessons that can be learned so that the tragedy of 14 June 2017 is never repeated.

In this Module 2 of Phase 2, three of BRE's employees, current and former, will give evidence to

assist with these issues. Tony Baker, who will be giving evidence on 15 December, is BRE's fire resistance laboratory manager and co-author of the current edition of the BR 135 standard, which is a standard that was funded by the BRE Trust. He is in a position to explain, among other things: first of all, BRE's role as a testing laboratory accredited by the UK Accreditation Service; second, the classification process that should have been followed for the cladding systems installed on Grenfell Tower; third, the limitations of any individual classification report; fourth, the relevance or, more accurately, the irrelevance of the tests carried out on behalf of Kingspan and Celotex to the question of whether the cladding systems in fact installed on Grenfell Tower were safe; and, finally, the difference between classification and certification, in particular that classification services could not reasonably be taken to include the provision of consultancy advice.

Mr Baker is also able to assist the Inquiry with the broader legislative regime within which BRE operates, BRE's role within that regime and the part played by the provision of classification services. He will also be able to clarify apparent misapprehensions raised in some opening submissions about BRE's role and functions.

Further, if called upon to do so in this module,

Mr Baker can comment on matters exposed by the witness evidence of other core participants about a lack of understanding about the meaning and significance of classification to BR 135, and apparent poor industry practice that the facts now reveal.

Two former employees of BRE will also be giving evidence in this module, Stephen Howard and Phil Clark, who too may be able to assist with these matters.

Issue 4: disclosures made by Celotex and Kingspan.

Sir, BRE wishes to express its concern and dismay about the disclosures from both Celotex and Kingspan in respect of misleading information provided to BRE about components in cladding systems tested on their behalf. The classification process relies on accurate information being provided by test sponsors. BRE classification reports clearly state:

"This classification is valid only for the system as installed and detailed. Test sponsors are contractually obliged to provide accurate information during the testing and classification process."

It is now known that Celotex intentionally misled BRE about the components that comprised its test rig on 2 May 2014. Celotex intentionally procured and used a classification report in the knowledge that it was inaccurate. BRE is deeply troubled by this. BRE

welcomes Celotex's acknowledgement by Craig Orr QC during his oral opening on 5 November that these events involved unacceptable conduct on the part of Celotex's former employees, and that the components to be tested should have been accurately reported.

Turning to Kingspan, BRE received from Kingspan a letter dated 23 October 2020. Kingspan informed BRE that a test carried out in 2005 used what is now being referred to as "old technology K15". There is nothing wrong with that. Further, there was nothing wrong, contrary to what is said by other core participants, with a classification report concerning that test being produced by BRE ten years later. Classification was achieved as a matter of fact, as BRE's Mr Baker can explain.

Nonetheless, in light of Kingspan's disclosure, BRE now questions the motives behind Kingspan procuring a classification report ten years after the event, and nine years after the so-called "new technology K15" was introduced. Kingspan knew or ought to have known that the classification report did not apply to the K15 product on the market.

The letter also informed BRE, first, of other inaccuracies in the way in which Kingspan described components and, second, that two other tests carried out

BRE is actively considering the implications of Kingspan's very recent disclosures .

Although the Celotex and Kingspan cladding systems that did achieve classification are markedly different from those installed on to Grenfell Tower, so that these classification reports tell us nothing about the safety of those on Grenfell Tower, the conduct of these companies is alarming. BRE welcomes this Inquiry's scrutiny of the conduct of these companies, the lessons that can be learned from that scrutiny, and the assessment of whether the legal, contractual or ethical failures of these companies demonstrate a need for the regulatory regime to be reformed.

In conclusion, BRE used its knowledge to assist Government in the immediate aftermath of the fire . It is committed to assisting the Inquiry in its endeavour to establish the facts, and to make recommendations as to practical and achievable measures which can be taken to avoid such a tragedy ever happening again, and to learn broader lessons as to how to ensure a healthy and safe built environment for us all .

Thank you, sir .

SIR MARTIN MOORE-BICK: Thank you very much, Ms Leek.

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_	wen, new, the near speaker is the campsen 4e, who
2	is going to address us on behalf of Siderise . He was
3	expecting, I think, not to be called on until 2.30, but
4	I see you are there, Mr Campbell, is that right?
5	MR CAMPBELL: I am, sir, yes. Can you hear me?
6	SIR MARTIN MOORE-BICK: Yes, I can hear you, thank you, and
7	I can see you. Are you ready to go?
8	MR CAMPBELL: I am, sir, yes.
9	SIR MARTIN MOORE-BICK: Well, then, we'll hear from you
10	straight away, if that's convenient.
11	Opening statement on behalf of Siderise by MR CAMPBELL
12	MR CAMPBELL: It is convenient, sir, and Siderise is
13	grateful for this opportunity to make an opening
14	statement, which will be relatively brief.
15	Sir, this is the first occasion on which Siderise
16	has made an oral statement to the Inquiry, and therefore
17	may I take this opportunity on behalf of Siderise and
18	its employees to extend their very deepest sympathy to
19	the families of all those who lost their lives as
20	a result of the devastating fire at Grenfell Tower, and
21	to everyone who is affected by the tragedy. Siderise
22	supports the vitally important work of the Inquiry and
23	will do all that it can to assist.
24	Sir, there are three areas that I would like to
25	cover in this opening statement: the first is the
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Well, now, the next speaker is Mr Campbell QC, who

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testing and certification of Siderise's cavity barriers, the second is the marketing of the cavity barriers, and the third is the advice provided by Siderise to Harley.

Can I turn then to the first of those topics, which is the testing and certification of Siderise's cavity barriers.

The cavity barriers are made from a non-combustible stone wool material known as lamella which has been certified as achieving an A1 fire rating. It is clear from the evidence that the Inquiry has heard that significant errors were made in the installation of the cavity barriers, and it's also clear that there were failures in the cavity barrier strategy, perhaps most importantly the failure to place cavity barriers around windows.

Further, the cavity barriers as individual components were subject to the correct tests and were correctly certified. The cavity barriers as products, we would submit, were not non-compliant. It's necessary to descend to some detail to make good that point, but I hope not too much detail.

Can I turn first to the horizontal or open-state cavity barriers, which were tested to the principles of BS 476 part 20, part 20 being the most applicable part of BS 476. The BS 476-20 test procedure was not

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entirely suitable for an open-state cavity barrier with an intumescent strip. With an open-state cavity barrier, there has, of necessity, to be an air gap along one side of the barrier at the start of the test, and the presence of that gap results in an automatic failure of the integrity criteria of the BS 476-20 test.

However, subject to that limitation of the BS 476 test procedure, the horizontal cavity barriers were tested to and met BS 476-20. In particular, the horizontal cavity barriers were demonstrated as meeting the requirement within table A1 of ADB of having at least 30 minutes' integrity and 15 minutes' insulation.

Recognising that the BS 476 test procedure was not entirely suitable for an open-state cavity barrier, in 2014, the Association for Specialist Fire Protection, or ASFP, produced a bespoke test for open-state cavity barriers, known as Technical Guidance Document, or TGD, 19. Siderise's horizontal cavity barriers were tested to and met the requirements of that new test,

In December 2014, Siderise arranged a meeting with Dr Lane and Charlotte Roben of Arup to discuss, amongst other things, the fact that there was no entirely suitable BS or EN test for an open-state cavity barrier.

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It was agreed that TGD19, whilst not perfect, was a good step forward as a suitable test for an open-state cavity barrier.

Some criticism is made by BSR Team 1 in their written submissions that the testing of the open-state cavity barriers was undertaken between concrete lintels, which is not representative of a rainscreen cladding system. However, that criticism is, with respect to them, misplaced and doesn't properly take into account the distinction between component tests and systems tests. It's standard practice in a test under either BS 476-20 or TGD19 for the cavity barrier to be tested between concrete lintels . Test procedure for TGD19 makes that clear.

The purpose of such a component or product test is to demonstrate the integrity and insulation of the cavity barrier itself, not to test the fire resistance of other materials that may be used in the construction. If the test was carried out with the cavity barrier next to material that was not inert, there would be lack of clarity as to whether fire resistance or lack of it came from the cavity barrier or the other component.

The BS 476-20 or TGD19 tests are not intended to be an equivalent to or a substitute for a full-scale BS 8414 test. Although they're not a substitute for

an 8414 test, they are nevertheless valuable and provide evidence for the elemental performance of the component.

Table A1 of ADB refers to the fire resistance of elements being tested pursuant to the relevant part of BS 476, and thus effectively recommends that manufacturers test their products to the relevant part of BS 476. There was also industry guidance, for example from the Centre for Window and Cladding Technology, the CWCT, that cavity barriers should be tested to the principles of BS 476-20.

Therefore, we submit Siderise should not be criticised for having tested the cavity barriers to BS 476-20 and then TGD19, and making clear to customers that they had done so. They were the correct product or component tests.

Turning very briefly to the vertical cavity barriers, they were tested to and demonstrated compliance to EN 1366-4. As with a BS 476 test, it's standard practice for a test under EN 1366-4 for the test to be undertaken between concrete lintels, as the standard itself makes clear. The vertical cavity barriers were thus, as components, also tested and certified to the appropriate standard.

Can I then turn to my second topic, which is the marketing of the cavity barriers.

Criticism is made of Siderise by BSR Team 1 and by Mr Hyett that Siderise wrongly marketed its products as being suitable for use in rainscreen cladding systems. There are a number of points I wish to make in relation to that criticism .

The first is that Siderise were and continue to be strong advocates of BS 8414 testing. As far as Siderise is aware, a BS 8414 test incorporating ACM panels had not been undertaken by anyone prior to 2016. That was a collective failure by the construction industry.

Siderise had drawn attention to the value of system testing pursuant to BS 8414 at a conference it hosted in 2012 attended, among others, by representatives of the BRE, Arup and Harley. At that conference, Siderise stated that it was keen to test to BS 8414 and asked for a cladding partner to come forward to participate in such a test, but unfortunately no one did.

However, if used with appropriate panels and insulation, Siderise's cavity barriers are suitable for use in a rainscreen cladding system. Since the fire at Grenfell Tower, there have been several full-scale 8414 tests which have involved metal rainscreen components in conjunction with Siderise cavity barriers and which have passed. Where the tests have failed, it has not been because of the performance of the cavity barrier.

Examples of such tests include those undertaken by the BRE in 2017 on the instructions of the Ministry of Housing, Communities and Local Government. Those tests were all undertaken by the BRE with cavity barriers supplied by Siderise. Further examples of positive 8414 tests using Siderise cavity barriers are given in the witness statement of Stephen Swales, Siderise's chief commercial officer.

Clearly, therefore, with the right components, it is very possible to design a metal rainscreen system with Siderise's cavity barriers that will pass a BS 8414 test.

By marketing their cavity barriers as being suitable for rainscreens, Siderise were certainly not suggesting or representing that their cavity barriers were suitable for any set of components regardless of the fire resistance of the panels or insulation.

To put the same point another way, by marketing its cavity barriers as suitable for rainscreen systems, Siderise were not in any way indicating to their customers or to designers that there was no need to consider whether the rainscreen system as a whole was compliant with ADB or the Building Regulations. It was plainly incumbent on the designers of a rainscreen cladding system to make that assessment for themselves.

Can I turn then, sir, to the third and final topic I wish to cover, which is the advice provided by Siderise.

Siderise had no involvement in the overall design or specification of the cladding system and wasn't involved in the installation of the cavity barriers. Siderise's first contact in relation to the Grenfell refurbishment project was by Kevin Lamb on or about 3 March 2015. On 3 March 2015, Mr Lamb sent specification notes for the rainscreen cladding to Siderise indicating the use of Siderise firebreaks. Siderise had no involvement in the production of that specification. It was not involved in the selection of the other materials for use in the façade and nor would it expect to be. The information provided to Siderise was limited. For example, it had no information as to the type of insulation to be installed.

During the course of the refurbishment, Siderise were, as you know, sir, from the evidence you have heard in Module 1, asked by Harley to advise on a number of issues relating to the cavity barriers. However, that advice was sought in relation to specific issues. Siderise were not asked to provide general advice in relation to the cavity barriers.

Siderise's limited role was acknowledged by

1 Kevin Lamb in his evidence in Module 1. In particular, 1 It's suggested by BSR Team 2 in their written 2 2 he stated that he would not have expected Siderise to opening that Mr Mort ought to have followed up his 3 3 comment on the positioning of cavity barriers unless advice to ensure that it was being followed. We would 4 4 specifically asked to do so, and when asked whether he submit that, given Siderise's limit role, Mr Mort and 5 took advice from Siderise as to the position of the 5 Siderise had no obligation to do so. Further, it's 6 6 cavity barriers, Mr Lamb's answer was, "No, not at all." relatively clear that, as a matter of practice, any 7 7 Consistent with that, when Mr Mort's "weak link for further advice from Mr Mort would not have been 8 8 fire " email was put to him, Mr Lamb commented: welcomed. It would also, I suggest, be unfair, having 9 9 "But don't forget, this is a comment from provided advice in relation to a design flaw for which 10 a subcontractor or a supplier that wasn't necessarily in 10 he was not responsible, for Mr Mort now to be subject to 11 full knowledge of the circumstances." 11 criticism that he would have avoided if he had simply 12 Neither Harley nor anyone else asked for advice on 12 said nothing. 13 13 how to install the cavity barriers. BSR Team 2 has So those are my submissions, unless I can assist you 14 14 suggested in its written opening that Siderise should 15 15 have provided greater support to Harley in relation to SIR MARTIN MOORE-BICK: That's very helpful, Mr Campbell, 16 the installation of the cavity barriers. Siderise, for 16 thank you very much indeed. 17 probably obvious reasons, would certainly much prefer it 17 Well, that brings us to the end of the opening 18 if its products were installed and used correctly. 18 statements that we were expecting to hear today. We 19 19 However, there is a limit to what Siderise as a supplier have reached that point rather sooner than we had 20 20 can practically do. Siderise would have provided such expected, but that's no criticism of anyone. 21 21 support to Harley if it had been requested, but it So we will break off now and resume at 10 o'clock 22 22 wasn't requested. tomorrow morning, when I think we're going to hear from 23 23 Mr Mort and Mr Kay of Siderise will give evidence in Dr Lane again. Is that right, Mr Millett? 24 Module 2, and I will not now seek to anticipate all the 24 MR MILLETT: Yes, Mr Chairman, that's correct. 25 issues that may be raised with them. However, there's 25 SIR MARTIN MOORE-BICK: Good. Thank you very much. 113 115 1 1 two issues I want to touch on very briefly. The first Right, 10 o'clock tomorrow morning, please. 2 2 is the lack of cavity barriers around the windows. Thank you. 3 3 Siderise's datasheets specifically refer to the (2.35 pm) 4 4 requirement within ADB for cavity barriers around all (The hearing adjourned until 10 am 5 openings, including windows. The Siderise datasheet has 5 on Tuesday, 10 November 2020) 6 6 a clear diagram showing the requirement within ADB for 7 7 cavity barriers around windows. 8 8 Siderise would of course, for obvious commercial 9 9 reasons, have been happy to supply cavity barriers for 10 use round the windows, had they been asked to supply it. 10 11 11 However, Siderise were not asked to advise on whether 12 cavity barriers were required around the windows, and 12 13 13 Siderise didn't know whether cavity barriers for the 14 windows were being obtained from another source, or 14 15 15 whether the design for the windows was to use steel as 16 the cavity barrier. 16

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The second issue I wish to touch on very briefly is

Mr Mort's email of 30 March 2015 drawing Harley's

picked up by, amongst others, Harley and Studio E.

he volunteered his view. His advice on it wasn't

it wasn't being followed.

attention to the "weak link for fire" at the window

head. That weak link is an issue that should have been

Mr Mort hadn't been asked to advise on that issue, but

followed, though Mr Mort did not know at the time that

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